



Dairy LEP Update

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Dirty Dozen for Field Inspections

- 1. Manure Storage Facilities & Collection Structure**
 - 2. Animal Handling/Worker Positioning**
 - 3. Electrical Systems**
 - 4. Skid-Steer Loader Operation**
 - 5. Tractor Operation**
 - 6. Guarding of PTOs**
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Dirty Dozen for Field Inspections - *continued*

- 7. Guarding of Other Power Transmission**
 - 8. Hazardous Energy Control while performing servicing**
 - 9. Hazard Communication**
 - 10. Confined Spaces**
 - 11. Horizontal Bunker Silos**
 - 12. Noise**
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Since LEP started in November 2011

24 Planned inspections

9 complaints

3 referrals

2 fatalities

2 other



Hazard Communications

- Lack of written program
- employee training
- workplace labeling
- location of MSDS or SDS and employees not trained on this information



Guarding of power transmission

- PTO Guarding
- Mesh or nip points not guarded
- lack of guarding on all revolving shafts including projections
- ground driven guards in place when servicing



Tractor

Lack of ROPS

Tractor Operator Instructions (this is an annual training requirement)

Recordkeeping and Annual Summary



General Duty

“The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees”



General Duty - examples

Exposed to electrical hazards

Immersion drowning hazards

Eye protection is general duty

Employee was fatality injured



General Duty - examples

Crushed-by hazards

Servicing and maintenance

Fall hazards when elevated in loader buckets







