



WISCONSIN DEPARTMENT OF NATURAL RESOURCES NOTICE OF FINAL GUIDANCE & CERTIFICATION

Pursuant to ch. 227, Wis. Stats., the Wisconsin Department of Natural Resources has finalized and hereby certifies the following guidance document.

DOCUMENT ID

AM-19-0049

DOCUMENT TITLE

Fact Sheet on Type C Registration Permit for Printers

PROGRAM/BUREAU

Air Management

STATUTORY AUTHORITY OR LEGAL CITATION

Section 285.60, Wisconsin Statutes; Chapters NR 406 and NR 407, Wisconsin Administrative Code

DATE SENT TO LEGISLATIVE REFERENCE BUREAU (FOR PUBLIC COMMENTS)

November 11, 2019

DATE FINALIZED

December 9, 2019

No comments were received during the comment period 11NOV2019 to 02DEC2019

DNR CERTIFICATION

I have reviewed this guidance document or proposed guidance document and I certify that it complies with sections 227.10 and 227.11 of the Wisconsin Statutes. I further certify that the guidance document or proposed guidance document contains no standard, requirement, or threshold that is not explicitly required or explicitly permitted by a statute or a rule that has been lawfully promulgated. I further certify that the guidance document or proposed guidance document contains no standard, requirement, or threshold that is more restrictive than a standard, requirement, or threshold contained in the Wisconsin Statutes.

December 4, 2019

Signature

Date



Air Program Fact Sheet Type C Registration Permits for Printers

March 2016

Air Management Program

WHAT IS A “REGISTRATION PERMIT FOR PRINTERS”?

A registration permit is a standardized permit for use by facilities with low actual annual emissions. The registration permit for printers contains standard requirements that apply to the printing industry and is available only to printing facilities with low actual emissions.

WHAT ARE THE BENEFITS OF THE REGISTRATION PERMIT FOR PRINTERS?

- Flexibility to construct, modify, or replace equipment without obtaining a construction permit as long as the facility continues to comply with all conditions of the registration permit after the change.
- “Generic” organic compound limitations for process lines that allow the printer to elect the appropriate permit conditions to meet the requirements of ch. NR 424 that replace the case-by-case review and approval process by the Department.
- Less frequent and less prescriptive monitoring and recordkeeping requirements.
- Swift DNR permit decisions—15 days or less.
- Simplified permit applications and permitting process.
- Lower administrative costs—no construction permits, permit renewals, or revisions.

WHO CAN GET ONE?

Printing facilities whose actual annual emissions are, and will remain, less than 25% of the major source threshold for all criteria pollutants (except for lead emissions) and less than 50% of the major source threshold for federally regulated hazardous air pollutants. The emission levels associated with 25% or 50% of major source thresholds may change if an attainment area is re-designated as nonattainment or if a nonattainment area has its classification changed. The table below contains the eligibility thresholds for the registration permit for printers in Wisconsin.

Pollutant	Eligibility Threshold
Particulate Matter less than 10 microns (PM ₁₀)	25 tons/year
Volatile Organic Compounds	25 tons/year
Nitrogen Oxides	25 tons/year
Sulfur Dioxide	25 tons/year
Carbon Monoxide	25 tons/year
Lead	0.5 tons/year
Federally Regulated Hazardous Air Pollutants	5 tons/year for any <i>single</i> pollutant 12.5 tons/year for a <i>combination</i> of all pollutants

NOTE: For a list of federally regulated HAPs: <http://www.epa.gov/ttn/atw/orig189.html>

In addition to meeting the eligibility thresholds, the facility must be one of the following types of printer: non-heatset offset lithographic, heatset web offset lithographic, gravure or flexographic, screen presses, digital, or letterpresses. Printing may not be an ancillary operation. For the purposes of the permit, a printer is any facility that identifies a **primary** Standard Industrial Classification (SIC) Code of 23, 26, or 27 or a **primary** North American Industry Classification System (NAICS) code of 32311x or 5111x for operations at the facility.

There are other eligibility criteria listed below that the facility must meet before applying for the registration permit.

OTHER ELIGIBILITY CRITERIA:

- Combustion units used at the facility may burn only natural gas, propane or distillate fuel oil containing 0.05% sulfur by weight or less.
- Particulate matter may only be emitted by the facility from insignificant emission unit, heatset web offset presses, and combustion units. See page 3 for a list of insignificant emission units not subject to the stack requirements or particulate matter restriction.
- Facilities with heatset web offset presses or facilities combusting distillate fuel oil must meet the following three stack requirements:
 - All stacks, except those serving insignificant emission units, must have vertical, unobstructed exhaust points.
 - All stacks, except those serving insignificant emission units, must be at least as tall as the surrounding buildings¹.
 - All stacks, except those serving insignificant emission units, must not discharge horizontally or in a downward direction.
- Facility must have control efficiencies equal to, or greater than, the efficiencies in the registration permit². Facilities opting to use a control efficiency greater than those listed in the permit to demonstrate compliance must have stack test results available from within the last 5 years.
- Facility cannot be required to have a case-by-case determination by the Department of Best Available Control Technology (BACT) or Lowest Achievable Emission Rate (LAER) determinations for ch. NR 445 hazardous air contaminants.
- A facility's existing permits must be revocable by the Department. For most businesses, this will be possible.

WHAT REQUIREMENTS ARE IN THE PERMIT?

- Facility emissions may not exceed the eligibility thresholds on an annual basis.
- Maintain annual records of production/usage data necessary to calculate emissions.
- Operation and maintenance of all air pollution control devices and associated monitoring equipment.
- Keep records of pollution control device operating parameters.
- Organic compound limitations for process lines (s. NR 424.03(2) or (3), Wis. Adm. Code).
- Must meet all other state (chs. NR 400 – NR 499, Wis. Adm. Code) and federal air pollution requirements that apply to the facility.
- Facility must submit annual compliance certification/monitoring report and report emissions to the air emission inventory (AEI) each year. <http://dnr.wi.gov/topic/AirEmissions/>

IS THERE A DOWNSIDE TO A REGISTRATION PERMIT?

Yes. The permit does not list all the federal and state air pollution requirements that apply to a facility. It is up to the permitted facility to determine what these are. However, the Printers' Environmental Compliance Assistance Workbook and Self-Certification Checklist that are part of DNR's Environmental Results Program are available to help facilities determine what their applicable requirements are and how to comply with them.

¹ Surrounding buildings include all buildings located within a circle around the building with the stack, the radius of which is 5 times the height of the building.

² See Table 2 on page 5 for a listing of the pollution control device efficiencies.

NEXT STEPS

Complete the application on-line or use the paper application to apply for coverage under the Type C Registration Permit for Printers. DNR has 15 days to review each application and either grant or deny coverage or ask for more information.

FOR MORE INFORMATION

- For more information on registration permits go to:
<http://dnr.wi.gov/topic/AirPermits/Options.html#tabx4>.
- Contact the Registration Permit Coordinator at (608) 266-7718 or email at DNRamROPSairpermit@wisconsin.gov.
- For more information on the Printers Environmental Results Program, see:
<http://dnr.wi.gov/topic/SmallBusiness/Resources/Printers.html>.

DISCLAIMER —This document is intended solely as guidance and does not contain any mandatory requirements except where requirements found in statute or administrative rule are referenced. Any regulatory decisions made by the Department of Natural Resources in any matter addressed by this guidance will be made by applying the governing statutes and administrative rules to the relevant facts.

The Wisconsin Department of Natural Resources provides equal opportunity in employment, programs, services and functions under an Affirmative Action Plan. If you have any questions, please write to Equal Opportunity Office, Department of Interior, Washington, DC 20240. This publication is available in alternative format (large print, Braille, audio tape, etc.) upon request. Please contact the Bureau of Air Management, phone 608-266-7718, for more information.



Wisconsin Department of Natural Resources

Bureau of Air Management

Box 7921- AM/7

Madison, WI 53707

PHONE 608-266-7718 • FAX 608-267-0560

Publication AM-379 2016

Table 1: INSIGNIFICANT EMISSION UNITS OR ACTIVITIES

<ol style="list-style-type: none">1. Convenience space heating units with heat input capacity of less than 5 million Btu per hour that burn gaseous fuels, liquid fuels or wood2. Convenience water heating3. Maintenance of grounds, equipment and buildings, including lawn care, pest control, grinding, cutting, welding, painting, woodworking, general repairs and cleaning, but not including use of organic compounds as cleanup solvents4. Boiler, turbine, generator, heating and air conditioning maintenance5. Pollution control equipment maintenance6. Internal combustion engines used for warehousing and material transport, forklifts and courier vehicles, front end loaders, graders and trucks, carts and maintenance trucks7. Fire control equipment8. Janitorial activities9. Office activities10. Fuel oil storage tanks with a capacity of 10,000 gallons or less11. Stockpiled contaminated soils12. Demineralization and oxygen scavenging of water for boilers13. Purging of natural gas lines14. Particulate matter from natural gas combustion in press dryers, control device, and other heating units so long as fuel usage or heat input capacity caps are met15. Aerosol cans16. Pad printing17. Pre-press equipment, such as: photo-processing, typesetting, or image-setting equipment	<ol style="list-style-type: none">18. Proofing systems utilizing water-based, ink jet, dry toner, or dye sublimation or proof press designed to evaluate product quality19. Plate-making equipment or screen preparation activities utilizing water-based developing solutions20. Equipment used to make blueprints21. Cold cleaning manual parts washers with less than 10 square feet of surface area22. Dry toner or other digital presses that apply water-based inks23. Substrate finishing activities which involve paper folding, cutting, folding, trimming, die cutting, embossing, foil stamping, drilling, saddle stitching, sewing, perfect binding, vacuum forming or other activities that do not generate VOCs and whose particulate emissions are vented inside the facility24. Adhesive application activity involving hot melt, extrusion, catalyzed solvent-less, or water-based adhesives25. Pneumatic system for collecting paper/film/paperboard scrap from cutting operations26. Any emission unit, operation, or activity that has, for each air contaminant, maximum controlled emissions that are less than the level specified in Table 3 of ch. NR 407, Wis. Adm. Code. Multiple emissions units, operations, or activities that perform identical or similar functions shall be combined for the purposes of this determination.27. If the maximum controlled emissions of any air contaminants listed in Table 3 of ch. NR 407, Wis. Adm. Code, from all emission units, operations or activities at a facility are less than 5 times the level specified in Table 3, for those air contaminants, any emission unit operation or activity that emits only those air contaminants
--	---

Table 2: Air Pollution Control Device Efficiencies

Control Device	Control Efficiency (Total Enclosure)			Control Efficiency (Hood)		
	PM	PM ₁₀ and PHAP	VOC and VHAP	PM	PM ₁₀ and PHAP	VOC and
Low efficiency cyclone	40%	20%	-	32%	16%	-
Medium efficiency cyclone	60%	40%	-	48%	32%	-
High efficiency cyclone	80%	60%	-	64%	48%	-
Wall filters (including paint overspray filters and rotary drum filters)	95%	95%	-	76%	76%	-
Fabric filters and HEPA filters (e.g., baghouse, cartridge collectors)	98%	92%	-	78%	73%	-
Thermal oxidizers	-	-	90%	-	-	76%
Catalytic oxidizers	-	-	90%	-	-	76%
Condenser	-	-	70%	-	-	56%
Biofilter	-	-	80%	-	-	64%

* VHAP = Volatile hazardous air pollutant, PHAP = Particulate hazardous air pollutant