This guide will help healthcare facilities meet the requirements of Wisconsin’s recycling law and reap the benefits of applying the waste hierarchy (Reduce, Reuse, Recycle). Paying attention to waste pays off because disposal fees, lost resources, energy costs and environmental costs add up quickly.

**Waste Reduction and Recycling: It’s the Law!**

Wisconsin’s Waste Reduction and Recycling Law (chapter 287, Wis. Stats.) and local recycling ordinances apply to healthcare facility waste as well as “walk-in” waste from patients and visitors. The state requires all businesses, including healthcare facilities, to do the following:

- provide separate containers for the materials banned from landfills and incinerators,
- regularly educate the occupants and users about the recycling program at their facility, and
- arrange for the collection and delivery of the recyclables to a recycling processing facility.

**Wisconsin’s Waste Reduction and Recycling Program** (DNR publication WA422 at [http://dnr.wi.gov/publications/](http://dnr.wi.gov/publications/)) summarizes the recycling law. This factsheet offers suggestions for healthcare, including recommended space allocations.

**It’s also the Opportunity!**

Reducing wastes:

- conserves resources;
- saves money;
- avoids potential fines;
- improves public relations and staff morale;
- improves safety;
- meets criteria for third party accreditation; and
- qualifies your facility for prestigious environmental awards and recognition.

**Materials Banned from Landfills in Wisconsin:**

- **Paper:**
  - Office paper
  - Newspaper
  - Magazines
  - Corrugated cardboard

- **Containers:**
  - Aluminum cans
  - Steel (tin) cans
  - Glass bottles and jars
  - Certain plastic containers

- **Other Materials:**
  - Electronics
  - Major appliances
  - Waste tires
  - Lead-acid vehicle batteries
  - Used motor oil and filters
  - Yard waste
Comply with HIPAA when recycling paper

The Health Insurance Portability and Accountability Act (HIPAA) requires businesses to protect patient confidentiality when discarding healthcare data. HIPAA-compliant systems can actually boost your recycling rate. Shredding paper is not necessarily required; it is acceptable to use locked containers and deal with recyclers who are HIPAA-compliant.

For more information about recycling paper under HIPAA, visit the Healthcare Environmental Resource Center (http://www.hercenter.org) and search for “Paper Recycling” or “HIPAA.”

Take Four Steps to Reduce Waste

1. **Get both top management and employee support.** Find a champion among your top managers who can integrate recycling into facility procedures and provide the time, material and equipment needed. Solicit ideas from employees at all levels. Educate employees about how to reduce and recycle waste as part of their job duties.

2. **Select staff to implement and monitor the plan.** Select staff to manage your recycling and waste reduction plan. In a small facility, select an individual who can effectively undertake this task. In larger facilities, form a small committee of staff members from various departments such as infection control, facilities, safety, housekeeping and purchasing.

3. **Analyze your waste streams.** Monitor your waste streams to identify what and how much is being discarded in each department in your facility. Enter this information in a waste/cost database. Talk with your custodial staff and waste haulers about collection methods, waste container needs, frequency of collection and the cost of collecting the various types of waste. Ask your waste vendor to help you optimize disposal costs. Avoid fixed fee contracts; your disposal costs should go down when you divert wastes to recycling.

   Data is a powerful tool. If you don’t know what you have, how can you prioritize your action plans, justify your programs or report on your success?

   A Self-Assessment guide can help you evaluate your waste streams, identify opportunities for improvement and enhance your environmental and waste programs. Here is one specifically for healthcare: [https://practicegreenhealth.org/pubs/selfasmt.pdf](https://practicegreenhealth.org/pubs/selfasmt.pdf).

4. **Develop a waste reduction and recycling program specific to your facility.** Identify one or more ways to reduce waste in each department where waste is generated. Focus on waste that is generated in large quantities. Try to eliminate or reduce waste that is likely to negatively affect the environment (e.g., mercury, PVC plastic, pharmaceuticals). Consider using more durable, longer-lasting equipment or products that can be laundered, repaired or reused. Draft a plan that includes specific objectives, clear goals, a timeline for phasing in reduction and recycling practices, expected costs and savings, ways to involve staff, a budget, and a monitoring system. Integrate your facility’s recycling efforts into its medical waste reduction plan (see ss. NR 526.16-.22, Wis. Adm. Code).
Follow These Wisconsin Healthcare Examples

Nursing Home

This Wisconsin nursing home has 120 patient beds with a staff of about 160 employees.

This nursing home’s recycling containers are:

• provided for patients and guests, primarily for aluminum cans, plastic bottles, and newspapers;
• located in soiled utility rooms, one large container per unit;
• used for aluminum, tin and plastic waste generated in dining areas; and
• used for all non-confidential materials (e.g., newspapers and magazines) in office areas.

Confidential papers are put into a locked container and kept separate. Its waste contract specifies that recyclables are removed free of charge. While the nursing home does not make or lose money with its recycling practices, it does avoid landfill disposal costs.

Clinic system

These Wisconsin affiliated clinics serve between 3,000 and 60,000 patients per year.

The clinics:

• use reusable plastic totes within the system;
• use Procedure Based Delivery System (PBDS) instead of separate packaging cones in boxes;
• recycle or reuse medical supplies where applicable;
• buy non-mercury equipment and reduce or eliminate mercury in reagents and solutions;
• use standard purchasing criteria to prefer reusables and environmentally safe disposal; and
• train their staff through annual education fairs and system-wide newsletters.

The Waste and Environment Committee has increased recycling by improving signage, providing more recycling containers, and putting recycling containers.

Hospital

Licensed for 158 beds, this Wisconsin hospital has a staff of about 1,000 employees.

The facility’s CEO and major department directors are committed to recycling. The CEO invests money in recycling where needed and encourages staff to attend in-services about recycling and waste management.

The hospital reduces waste by:

• using only china service for meals and snacks;
• using room service for patients and visitors, so food is delivered on china only;
• donating extra food to a local food bank; and
• monitoring the waste stream to reduce the amount of “trash” they must pay to have hauled away.

It reuses by donating items no longer in use (e.g., beds, furniture, curtains, surgical supplies, lockers and file cabinets) to facilities overseas.

It recycles all paper, cardboard, plastic, tin, aluminum, glass, light bulbs, batteries, oil, anti-freeze, electronics, kitchen grease, pallets and crates. It has groups of recycling containers at all entry points, in lobbies and in vending/food service areas.
Use the Waste Hierarchy to Save

Following the waste hierarchy (reduce, reuse, recycle) is not difficult or expensive. Many materials can be reused or recycled, and easy changes can reduce the amount generated. Implementing simple practices such as those listed below can both decrease costs and protect the environment.

Medical Supplies and Purchasing

- When possible, work with vendors that have little or no packaging for their products.
- Buy in bulk to reduce packaging waste.
- Purchase or ask suppliers to provide sturdy, high-quality storage and shipping containers made of plastic, wood or metal, which may be reused or refilled.
- Reduce medication waste by using tools and ideas at the Pharmaceutical Waste Reduction website.

Patient Care

- Use reusable linens for patient and surgical gowns, diapers and mattress pads because linens increase patient comfort and lower costs when compared with disposable items.
- Use washable plates, eating utensils and glasses for patients’ meals and cafeteria food.
- Minimize the use of milk cartons by installing bulk milk dispensers and using washable glasses.
- Avoid disposable basins and other patient care items.
- When updating equipment, donate items like beds, furniture, drapes and cabinets to other facilities.

Custodial/Housekeeping

- Have paired appropriate, labeled waste and recycling containers in all office, vending, food service, reception and patient care areas.
- Place infectious waste containers or small infectious waste bags away from other waste receptacles.
- Install air dryers in bathrooms to replace paper towels.
- Use microfiber mops.
- Buy concentrated cleaning supplies in bulk.
- Visit NIOSH on Cleaning and Custodial Services at http://www.cdc.gov/niosh/topics/cleaners/
- Switch from disposable to reusable infectious waste containers.
- Install fluorescent lights or, better yet, LED lights wherever possible.
- Recycle clean stretchy plastic wrap, such as shrink wrap, separate from other plastics [see Wisconsin WRAP (Wrap Recycling Action Project)].

Office

- Use e-mail to eliminate paper memos and correspondence.
- Print on both sides of paper.
- Maintain a centralized and/or electronic filing system.
- Work with your hauler/recycler to determine how paper and containers should be sorted. Then set up a system to collect and recycle all types of paper, from high grade to cardboard.
- Buy recycled paper and envelopes.
- Recycle all your business electronic waste (see http://dnr.wi.gov/topic/Ecycle/Business.html).
Allocate Enough Space

All public buildings, including healthcare facilities, must provide adequate separation and temporary storage of recyclable materials. The recommended space allocations are:

<table>
<thead>
<tr>
<th>Facility type</th>
<th>Space Allocation (cu.ft./1000 sq.ft. floor area)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Weekly pickup</td>
</tr>
<tr>
<td>Hospital</td>
<td>13.5</td>
</tr>
<tr>
<td>Clinic, without meals served</td>
<td>8</td>
</tr>
<tr>
<td>Nursing home</td>
<td>4.5</td>
</tr>
<tr>
<td>Residential, multifamily dwelling (e.g., assisted living)</td>
<td>9</td>
</tr>
</tbody>
</table>

Source: “Expanding, Renovating or Building a New Business? Save Space for Recyclables”
http://www4.uwm.edu/shwec/recyclingtoolkit/PDF/BuildingANewBusiness.pdf

Ask for help

- **Waste vendors** are required by law to help you recycle the items banned from Wisconsin landfills. Ask them for ideas. If they don’t have ideas, consider other vendors when renegotiating your contract.
- **Consultants** can offer fresh perspectives.
- **Associations** such as Associated Recyclers of Wisconsin and The Plastics Recycling Council may be able to help you recycle new materials.
- **Local municipalities** may be willing to work with you, and may know of recyclers in your area.
- **DNR recycling specialists** can help you develop programs that comply with the recycling law.

For more information

Go to DNR’s website http://dnr.wi.gov search for “recycling” or “healthcare waste.”

Call your local DNR office and ask for the recycling specialist, or call the Waste and Materials Management Program general number at (608) 266-2111 and ask to have your call redirected.

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