

Submitted: September 2<sup>nd</sup>, 2014

## 2013 Green Tier Annual Report

### Executive Summary

R3NEW, LLC was accepted into the DNR's Green Tier program on September 27<sup>th</sup>, 2013. We felt our focus on continuous improvement and sustainability aligned nicely with the program's goals. We are happy to say that we've not only exceeded our Green Tier goal but added significant improvements to our business in the way of environmental and health & safety standards (R2:2013, ISO:14001, OHSAS:18001, Quality Plan).

### 2013 Goals

The R3NEW Management Team developed and focused on the following goal in 2013:

- "To bring substantial economic benefit to NE Wisconsin as an E-Cycle Recycler"

Analysis: We became an E-Cycle Recycler in the Spring of 2014 and landed a major OEM contract to recycle K-12 Education and Consumer electronics during the 2013-2014 E-Cycle Program Year. Through this contract we have been able to process and keep many precious e-waste commodities in our local economy that were previously leaving the area.

### 2014 Goals

We are establishing new goals for 2014 which focus on our continuous improvement efforts and commitment to the environment while growing as an organization. Our goals for 2014 include, but are not limited to, the following:

- Decrease the amount of materials sent to the landfill by percentage of gross inbound weight
- Zero OSHA recordable incidents
- Maintain 100% tracking transparency of regulated wastes and R2 focus materials to final disposition

We look forward to a continued partnership with the DNR and pushing the envelope of e-recycling in NE Wisconsin.

Sincerely,



Brian Arpke  
Compliance Officer