



CHART LA CROSSE WI. ENVIRONMENTAL ACCOMPLISHMENTS GOALS AND TARGETS

Chart has been environmentally responsible by our actions.

All solvents were removed from our standard cleaning process and were replaced with an aqueous system for fin forming oil removal.

Zero landfill – Several years ago we reviewed our waste streams and decided to make the La Crosse facility a zero landfill site. All metals plastic and cardboard are recycled. All hazardous waste is incinerated (La Crosse is a small quantity exempt generator). All daily refuse is sent to the incinerator operated by Excel Energy for power generation. Other minor non-hazardous wastes which are not accepted at the local incinerator are sent to a facility license to incinerate this material.

In 2012 Chart started planning and construction of a 60,000 sq. foot addition. This addition incorporated several design features which enhance our environmental performance. These include the following: LED lighting, high efficiency boiler, natural lighting, high efficiency air recovery/ air make up system. Additionally all material is undercover which allows Chart an exception for a storm water runoff plan.

Currently Chart is implementing the following:

Aluminium scrap reduction to reduce out scarp by 15%

Helium usage reduction program – No goal set at this time. Early project stages.

Electrical Peak demand shaving Goal of 25% reduction in electrical costs.