

CERTIFICATE

TUV Rheinland of North America, Inc.



Hereby certifies that

Winsert, Inc.

2645 Industrial Parkway

Marinette, WI 54143

has established and applies an environmental management system for the

Manufacture and Sales Of High Alloy Components

An audit was performed and documented in Report No. 2240
Proof has been furnished that the requirements according to

ISO 14001: 2004

are fulfilled.

Certificate Registration No.

74 300 2240

The certificate is valid from
May 14th, 2006

The certificate is valid until
May 13th, 2009



[Signature]
Certification Officer