

Attachment 2- IV. Environmental Performance

Sustainable development is the guiding principle behind Unimin's long-term planning for the Tunnel City Plant. Sustainability means fulfilling present needs without compromising the ability of future generations to also meet their needs. We recognize that today's decisions can have consequences for generations to come, so we proactively planned and manage our operations and resources to ensure a sustainable business model for our employees, customers, community and other stakeholders.

With disciplined application, our sustainability programs will facilitate the simultaneous pursuit of economic prosperity, environmental quality and social consciousness. Exploration activity, mine modeling and strategic decisions reflect corporate edicts to balance current and future demand for mineral products with prudent resource management and environmental stewardship. Our operating philosophy encourages community interface and participation, so that we may collectively create a sustainable economic and environmentally friendly future. Unimin is committed to the conservation of the finite resources in its care.

The Tunnel City plant will operate with state-of-the-art technologies to minimize water and energy consumption. Good resource management also means responsible and efficient utilization. Mine planning, process engineering and production management are tasked to optimize land utilization and minimize our operational footprint.

Unimin began to acquire land for this greenfield mine site in July of 2011. Since the site is very new the environmental performance baseline would be since ground was broken on the initial start of the project in November of 2011. Prior to this groundbreaking Unimin conducted all required surveys of the property and identified all of the required permits that it would need to start site preparation and construction. Unimin is utilizing process controls and design that have been modeled to have minimal impact on the air, water, and surrounding areas. Unimin Corporation mines non-metallic minerals consisting of Wonewoc Sandstone (part of the Cambrian Tunnel City Group) from the site utilizing open pit quarrying to produce industrial sand. The site is located west of Tomah just west of Tunnel City in Greenfield and Adrian Township, Monroe County, Wisconsin.

Unimin currently employs 38 full time employees and when construction is complete will employ about 80 people full time. The areas land cover consists of a mixture of areas dominated by conifers, such as red and jack pine, areas dominated by broadleaf deciduous species such as hill's oak, white oak, black oak, black cherry, and sugar maple and areas where there is a mixture of both. A relatively small portion of the area is cropland or fields, including a small amount of residential. Of the nearly 1200 acres of property that Unimin owns approximately 39 acres of improvements to construct the plant, main office and other permanent infrastructure, 138 acres of active mine disturbance and 65 acres of in-progress reclamation. Of the acreage being actively reclaimed we are hoping to re-establish pine barren habitat, oak savannah habitat, bat hibernaculum and native prairie which will support a wide variety of native

species including many pollinators with specific interest the Karner Blue Butterfly, Phlox Moth and Big Brown bats.

The Tunnel City plant plans to maintain our commitment to the WI DNR and our partnership as a Habitat Conservation Partner for the Karner Blue Butterfly and continue our partnership with the WI DNR in our Bat Habitat Program. Future projects will include our Wildlife at Work program and the sustainability projects to minimize our footprint.