

IV. Environmental Performance

1. Past and current Environmental Performance

In 2009, SLP revealed a Sustainability Policy.

“Service Litho-Print embraces the ideals of a sustainable future by working to improve the social, economic and environmental well-being of our local community, and eliminating global impact for future generations.

SLP recognizes that the goal of sustainability is to achieve the highest standard of environmental awareness, performance, and compliance. As such, we understand sustainability is a continual effort to achieve the substantial goals of leaving no carbon footprint and zero waste and pollutants from our process, supply chain and the end-use of products.”

We then began looking for opportunities to reduce energy usage within the facility.

- 2009 Performed an Air Leak Audit. Found air loss of 56 CFM (equivalent to 14 HP). Corrected all leaks.
Joined *NatureWise*, a renewable energy program through WPS, and have renewed membership annually.
- 2010 Performed Air Leak Audit. Found air loss of 22 CFM (equivalent to 5 HP). Corrected all leaks.
Converted 42 halide lights in pressroom to T-8 fixtures
Added motion lights on loading dock, in storage rooms and bathrooms
- 2011 Performed and internal Air Leak Audit using equipment provided by our power company (WPS)
Joined *Response Rewards*, an energy saving program sponsored by WPS
- 2012 Replaced 31 halide lights in Shipping/Receiving/Warehouse with T-8 fixtures. Also added two ‘group’ motion light sensors
Performed Air Leak Audit. Found air loss of 70 CFM (equivalent to 17 HP). Corrected all leaks.
Worked with Vending Machine company to install motion detectors on vending machines
Installed Silvent flat air nozzles at the feeder on the KBA03 press
- 2013 Performed Air Leak Audit. Found air loss of 41 CFM (equivalent to 10 HP).
Joined the *Profitable Sustainability Initiative* with the Wisconsin Manufacturing Extension Partnership

2. Baseline date to measure future progress

We began tracking our Natural Resources in July, 2012. At that time, we also researched historical numbers back to 2008. This data has been gathered for each year between 2008 and 2012, and then monthly since July, 2012. We believe the 2008 will serve as a good baseline for our Sustainability Initiatives.

3. Future plans for enhancing the environment

With the assistance of the Green Tier Program, we hope to achieve functional equivalence to ISO 14001, solidify our Environmental Management System, reduce Natural Resource use, and reduce our overall waste and Carbon Footprint.