

## ATTACHMENT II

Past events have successfully established our commitment and sustained certification for ISO 14001 environmental management system. Our efforts began by educating all employees. Using the acronym “**FACE**”; this help align the ideas of a corporation to support the efforts of employees by, **F**ollowing laws, **A**voiding pollution, **C**ontinually improve and to have **R**espect for our environmental. This education process has identified many ways and means which has sustained our progress and certification for our ISO14001 commitment at PPC Short Run Solutions facility.

Our efforts have reduced non-renewable resources of solid waste through measurable processes of recycling. We continue to reduce the generation of waste streams at the facilities and we remain actively involved in the reduction of our dependence for energy required to operate this facility.

Other successes that achieve measured reductions of responsible environmental stewardship and continuous improvements are our initiatives to monitor plastic resin recycling, eliminate paper hand towels in the restrooms, proper recycling of electronic wastes (computers and related equipment) use of recycled copy machine paper, and the recycling of printer cartridges and batteries. We recycle all oils, anti-freeze, spent lamps, cardboard and other forms of universal wastes. Phillips Plastics Short Run has continued an annual practice which encourages our employees to plant tree & shrub seedlings. To date, Phillips Plastics Short Run has provided over 700 trees and shrubs to our employees. In an effort to expand attention towards energy savings projects in the home, Phillips Plastics Short Run helped sponsor a “Change – 12” light program. This program offered up to 12 compact florescent light bulbs for our employee’s homes. 999 light bulbs were sold through the facility in 2007 and the proceeds were donated to a local chapter of the American Cancer Society. Other home energy ideas; such as free home energy audits were offered to employees and other ideas are in the works for this facility to help our people generate energy savings ideas for both on & off the job.

In cooperation with Wisconsin Public Power Inc. initiative the Short Run facilities has implemented or is in the process of implementing several energy reduction projects. These include the installation of LED lights, motion sensors to turn lights on & off when not in use, and the replacement of metal halide lights with energy efficient florescent fixtures. These new fixtures will provide us much more illumination with substantially less energy consumption. The production plant floor and the warehouse areas will be completed by November 30<sup>th</sup> 2007 and will save over 250,000 kW/year in energy usage. The balance of the building lights will be upgraded in a second phase project scheduled to be completed by February 2008.

Going forward, the PPC Short Run Facility will continue to achieve superior performance through continuous improvement processes that will focus our efforts of measurements of reduction of waste generation, reductions of energy use, continued exploration of new recycling options and implementing best practices for the betterment of our relationship with the environment, our employees, community, and customers.

During our most recent aspects and impacts review, several objectives were identified. For the purposes of the Green Tier program – Tier I, PPC Short Run Solutions is submitting the following information as the base line measurable targets and objectives. Attachment III helps to describe further detailed descriptions of these topics.

For additional detail, please contact Gary Arnevik at (715)-246-8738