

**Attachment 2  
Green Tier Application  
Eden Stone Company**

All of the facilities listed in Attachment 1 and in Section II of this application have an established recycling program. All steel, aluminum, paper, cardboard, glass, and plastic are recycled through Waste Management. Our goal in the immediate future is to ensure that all employees take part in the recycling program so that we may approach 100% material recycled. All used oil and combustible petroleum products are used to fuel the many oil burning furnaces to heat buildings in the Eden and Valders facilities. In addition, scrap or waste rock generated as the result of nonmetallic mining activities at all listed facilities is used as fill, berm material, or road building material. It is occasionally crushed into aggregate and used for a wide variety of applications. Nothing is wasted. We utilize 100% of our natural rock product with zero waste.

All of our externally drained facilities, which include the Eden, Valders, Jefferson Road, and Paradise Road facilities, are covered by Storm Water Pollution Prevention Plans. All of these facilities are monitored quarterly to ensure that storm water runoff is within WDNR guidelines. In addition, all listed facilities have approved reclamation plans on file with the appropriate regulatory authority. In the case of the Paradise and Jefferson Road facilities, Chapter 30 and NR 340 permits and plans are on file with the WDNR.

Eden Stone Company cuts stone at its Eden and Valders facilities using rock saws. There are about 30 saws company-wide. A constant spray of water must be applied to each saw blade in order to lubricate and cool it as well as control the dust. Water purification systems have been installed at these facilities. These systems remove the suspended solids from the process water so that the water can be re-circulated and re-used over and over again. This process saves hundreds of thousands of gallons of fresh water per week.

All of our stone processing, office, and maintenance buildings have been equipped with high efficiency lighting. This reduces Eden Stone's demand for expensive, peak period electricity saving the company thousands of dollars annually. In the future, we hope to find more ways to save energy and make our operations more energy efficient. We are also investigating the possibility of an on-site wind turbine system at the Eden facility.