

Table 3: Pollution Prevention Activities Identified and Undertaken

Pollution Prevention Activity*	Year Initiated	Relevant Outcome Measure (see Table 1)
Test alternative ink systems	2000 - Ongoing	VOC content per unit of ink used
Test low VOC wash solutions	2003 - Ongoing	VOC emissions
Use VOC-free fountain solution in the pressroom	2005 – Completed and implemented	VOC emissions
Entered into an interruptible power agreement with WE Energy	2005	Electricity use
Purchased a power monitoring and energy shed program for building management system	2006	Electricity use
Installed energy efficient frequency drive motors in the cooling towers	2005	Electricity use
Installed energy efficient lighting fixtures throughout plant 2	2008	Electricity use
Reduce Scrap as a percent of cost	Ongoing	Energy, VOC emissions

*Pollution prevention activities based on those described in Green Tier facility annual report