

**Table 1: Improved Environmental Performance**

TYPE OF PERFORMANCE MEASURE	METRIC	DATA COLLECTION	2004	2005	2006	2007	2008		NOTES
Air emissions	VOCs (tons/year)	Serigraph Plt 2	14.39	14.28	15.42	15.81	14.7		VOCs are plant 2 only. Most new programs are formed parts and require solvent based ink
	HAPs (tons/year)	Serigraph Plt 2	9.14	9.29	10.08	11.7	5.01		
Energy use reduction	Electricity (KwH/year)	Serigraph P2 & P4	19,149,208	17,936,096	17,936,096	18,752,077	16,210,904		Plant 4 was totally consolidated with Plant 2 in 2008. Numbers show the combined reduction
	Natural gas (Therms/year)	Serigraph P2&P4	464,601	441,865	467,312	414,992	405,887		Plant 4 was totally consolidated with Plant 2 in 2008. Numbers show the combined reduction
Solid waste reduction	Solid or universal waste Lamps(# of lamp per year) Batteries/devices(Lbs per year)	Serigraph	1,608 lamps N/A	3,511 lamps 369 lbs	811 lamps 394 lbs	4,037 lamps 214 lbs	3,254 lamps 529 lbs		Changed lighting to DL lamps from cool white fluorescents per customer specs. Changed to Florescent lamps from metal hyalite
Hazardous waste	Hazardous waste (lbs/year)	WI DNR (via Consolidated Reporting System) or Serigraph	83,213	70,837	74,077	77,515	72,351		Hazardous waste data
Amount of recycling	Polycarbonate-recycled (lbs/year)	Serigraph Plt 2	992,291	1,047,817	914,407	915,971	944,174		
	Styrene – recycled ) lbs / year)	Serigraph Plt 2	274,989	422,157	638,928	510,030	519,223		
	Paper-recycled (lbs/year)	Serigraph	968,681	861,821	837,453	870,044	757,001		
	Metals-total recycled (lbs/year)	Serigraph	119,949	154,103	156,460	27,471	96,307		Varies based upon metal stock usage
Pollution prevention performance	VOC content per unit of ink used (lbs UVink / Total ink used)	Serigraph Plt 2	52.2%	52.2%	44.4%	56.2%	56.3%		
Pollution prevention performance	Scrap as a % of Cost	Serigraph Plt 2	29%	27%	24%	22%	21.8%		Reduced scrap reduces usages of raw materials and recycling