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## Attachment 2

Ripon Printers is committed to continual improvement of its environmental performance and will strive to exceed all environmental requirements. Ripon Printers has a history of positive environmental performance with past accomplishments including:

- Recycle 10 million pounds of paper; 520,000 pounds of cardboard; 60,000 pounds of plastic; 65,000 pounds of aluminum annually.
- Recycled 98% of our waste coldset black web press ink in our plant for reuse.
- Completed three lighting system upgrades over the past 7 years totaling 1.0 million kilowatt hours of energy savings per year.
- Received the Environmental Stewardship Award from Orion Energy Services in 2006.
- Completed the "Energy Savings Assessment" through the "Save Energy Now Program."
- Installed an Energy Management System that monitors our energy usages and sheds air conditioning on a rotating basis to control peak energy usage.
- Electronic file transfer and computer-to-plate technology have nearly eliminated the use of lithographic film and the water and chemistry required to process it. Printing plates are no longer exposed with high-intensity lights sources – reducing heat and power consumption.

Our future plans are to create and implement an Environmental Management System to help identify opportunities for continuous improvement. Our initial goals include:

- Reducing VOC emissions from our press wash-up procedures. We plan to standardize wash-up procedures identifying best practices to conserve press wash. We will also test lower VOC press wash for various clean-up procedures.
- Conserving energy through the identification and repair of leaks in our compressed air system. We will also identify any compressed air misuse practices and change policies and procedure to correct this action.
- Investigate reducing energy usage in our baler room. We will analyze existing equipment and look for energy efficient opportunities.
- Investigate options to reduce the amount of water used in our plate processors. We are currently investigating a wash-water recirculation system that could have a big impact on water usage.
- Investigate opportunities to produce RO water more efficiently. We will monitor our existing system's performance and determine if there are more efficient alternatives.
- Become certified by the Forest Stewardship Council to establish chain-of-custody procedures to ensure our paper products come from well managed forests.

We will monitor and track our Environmental Performance and communicate our progress to employees, customers and vendors. Annual audits will identify future opportunities for continuous improvement.