



Image of Quality

# Arandell Corporation

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Arandell Corporation is a privately owned printer with one plant that encompasses approximately 500,000 square feet located in Menomonee Falls, Wisconsin. Established in 1956, Arandell specializes in printing high quality catalogs. Production capabilities include 6 heat-set web presses, 22 saddle stitchers, 3 perfect binders and other mailing and pre-press equipment and operations.

Arandell has an environmental policy and team that prides itself as being a responsible group providing a safe, healthy work place for our employees with accountability to act as a good neighbor within our community. We are committed and understand our environmental responsibility and through proactive management, reduce risks within our manufacturing operations that would adversely affect our employees and the environment.

In cooperation with the Department of Natural Resources, the U.S. Environmental Protection Agency and other Wisconsin based printers; we are currently a participant in the Integrated Environmental Management System. The IEMS establishes a foundation for continual environmental refinements by providing the guidelines to identify areas that lessen environmental impact.

Maximizing and sustaining our desire to reduce the effects upon the environment while maintaining a going concern is evident throughout our plant. Recently we have accomplished the following:

- Recycled nearly 43 million pounds of material consisting of paper, aluminum, plastic extruded film and inks.
- Reduced Volatile Organic Compounds (VOC's) by 20 tons annually by retro-fitting our printing presses to accommodate Siebert blanket wash.
- Installed an Orion Lighting System throughout the plant resulting in energy savings of 1.8 million kilowatt hours per year.

These are some examples of activities that instill our commitment to mitigate our footprint upon the environment. Future plans will assess our water usage and greenhouse gas emissions with the goal of conserving and reducing their impact.

In addition to our efforts to recycle, reduce VOC's, conserve energy and water, we realize the importance of ensuring that our main substrate, paper, comes from forests that are managed properly both environmentally and socially. Arandell is certified by the Forest Stewardship Council and will continue to be a link in the chain-of-custody to ensure that the paper we use originates from the well managed forests.