

Joint Venture

101 International Drive, P.O. Box 16655
Missoula, MT 59808

March 30, 2015

TO: Scott Hansen, USEPA
John Robinson, WDNR

CC: Jamie Dunn, Jerry Winslow, Terry Coss, Chris Haack, Kristen Carney,
Jennifer Casler, Ron French, Steve Laszewski

FR: Jim Hutchison
Denis Roznowski

RE: Technical Memorandum #AB-2
Breakwater Design
Ashland/NSP Lakefront Site

This technical memorandum is developed to provide the regulatory agencies with the Ashland Breakwater design progression that has occurred since the submittal of the *Preliminary Design for Ashland Breakwater (Preliminary Design)*, dated January 23, 2015, and the Technical Memorandum #AB-1 (Memo #AB-1) dated March 16, 2015. Memo #AB-1 described the change in the proposed Breakwater footprint location and the proposed sediment removal depth based on Agencies input and field observations made during a geotechnical investigation performed through the ice over the time period of February 24, 2015 through March 4, 2015.

This memorandum presents findings obtained from the winter 2015 geotechnical investigation program and identifies subtle changes to the Breakwater design that are a result of these findings. Modeling of the Breakwater for foundation and slope stability is underway and results will be included in the upcoming Pre-Final Design submittal, along with the data presented in this memorandum.

Boring Data

Seven borings (AQ-BW-1 through AQ-BW-7) were performed in the area of the proposed Breakwater. Borings AQ-BW-1 through AQ-BW-5 were located along the approximate centerline of the proposed Breakwater from east to west, respectively, as shown on Figure 2-3 in Attachment 1. Please note that the boring locations shown are actual and that AQ-BW-01 was offset approximately 20 feet from the proposed location due to a deep snow bank located at the original proposed location. Borings AQ-BW6 and AQ-BW-7 were located to the north of the proposed Breakwater. Generally, the borings encountered approximately one foot of wood/silty sand at the surface along the west side of the site and up to 2.8 feet of wood/silty fine sand on the east side of the site. In all borings, a 6 to 9 foot layer of fine sand (SP) to

silty fine sand (SM) was found underlying the surface wood/fine sand layer. The surficial SP/SM layer overlies a layer of lean clay (CL), which is approximately 19.5 feet thick on the west side, tapering to 5 feet thick on the east side. The CL is very soft to medium stiff. Beneath the CL layer is a medium dense to dense silt (ML) which was generally encountered across the entire site. The soil stratum is shown in the cross section in Attachment2.

During drilling and coring, soil samples were obtained from split-spoon samplers, Shelby tubes, and for sediment, sediment sampling tubes. Split-spoon soil samples were observed by Foth during generation of the boring logs and certain split-spoon samples, and all Shelby tube samples were delivered to geotechnical laboratories for testing. The following laboratories were used:

Company	Testing Work
Coleman Engineering Company 635 Circle Drive Iron Mountain, MI	Soil characterization testing
Soil Engineering Testing, Inc. 2401 W. 66 th Street Richfield, MN	Soil strength testing and consolidation testing

Results of the characterization tests (P_{200} , Atterberg Limits, dry and bulk density, specific gravity), permeability, and consolidation testing (initial void ratio, Compression Index [Cc], and Recompression Index [Cr]) are provided in the table in Attachment 3. The dry density, bulk density, and moisture content results are graphically depicted on the figure in Attachment 3. The consolidation test graphs are also provided in Attachment 3. The consolidation test results, the in-situ moisture content, and the Atterberg Limit results all indicate that the (CL) layer is not susceptible to large consolidation settlements due to loads imposed by the proposed Breakwater (1.2 to 1.3 tons per square feet). Compression of the CL layer is expected to be on the order of only 1-2%.

Results of the soil strength tests (Consolidated Undrained [CU], Unconsolidated Undrained [UU], as well as the field vane shear tests) are tabulated and graphically presented in Attachment 4. A foundation and slope stability analysis is currently underway. Results will be provided in the Pre-Final Design.

Coleman Engineering Company is currently performing testing on bulk samples of sediment, obtained from within the proposed Breakwater footprint during sediment coring, to evaluate sediment dewatering with and without amendment. The results will indicate the effectiveness of bulk sediment dewatering and conditioning that may be required to allow effective sediment management with respect to free-liquid control. The results will be included in the Pre-Final Design.

Design Considerations After Geotechnical Analysis

The results of the 2015 field observations, field tests, boring data (blow counts), and laboratory analysis indicate only minor changes to the Breakwater *Preliminary Design* assumptions are required at this time, described as follows:

1. The wood at the mudline surface is lying on top of and mixing with fine sand, with the mixing zone a few inches to a few feet in depth. The proposed sediment removal thickness in the footprint of the Breakwater remains the same as stated in memo #AB-1, namely 5 feet along the first 350 feet of Breakwater footprint, beginning at the tie-in to the east peninsula, then to a depth of 1 foot along the remaining 950 feet of Breakwater footprint to its west terminus. The physical characteristics of the sediment to be removed prior to Breakwater construction will affect the dewatering processes for these materials and;
2. Due to the presence of fine sand at the proposed Breakwater rock/subgrade interface (which could be prone to liquefaction force if not confined), a bedding layer of stone will be placed as the first layer of the Breakwater construction on the north (lakeside) edge of the Breakwater. This initial bedding layer will be placed, following excavation of the surficial wood/sand layer, for support of the core (C) stone, filter (B) stone, and armor (A) layers (see Attachment 5 for plan and cross section views of the design revision). The bedding layer will act as a filter for the fine sand subgrade and the other stone layers. Once confined, the fine sand will not be subject to liquefaction forces which can be associated with wave action.

Attachments

Attachment 1

Boring, Coring and Poling Grid Locations

1,746,000 E

1,746,500 E

LEGEND

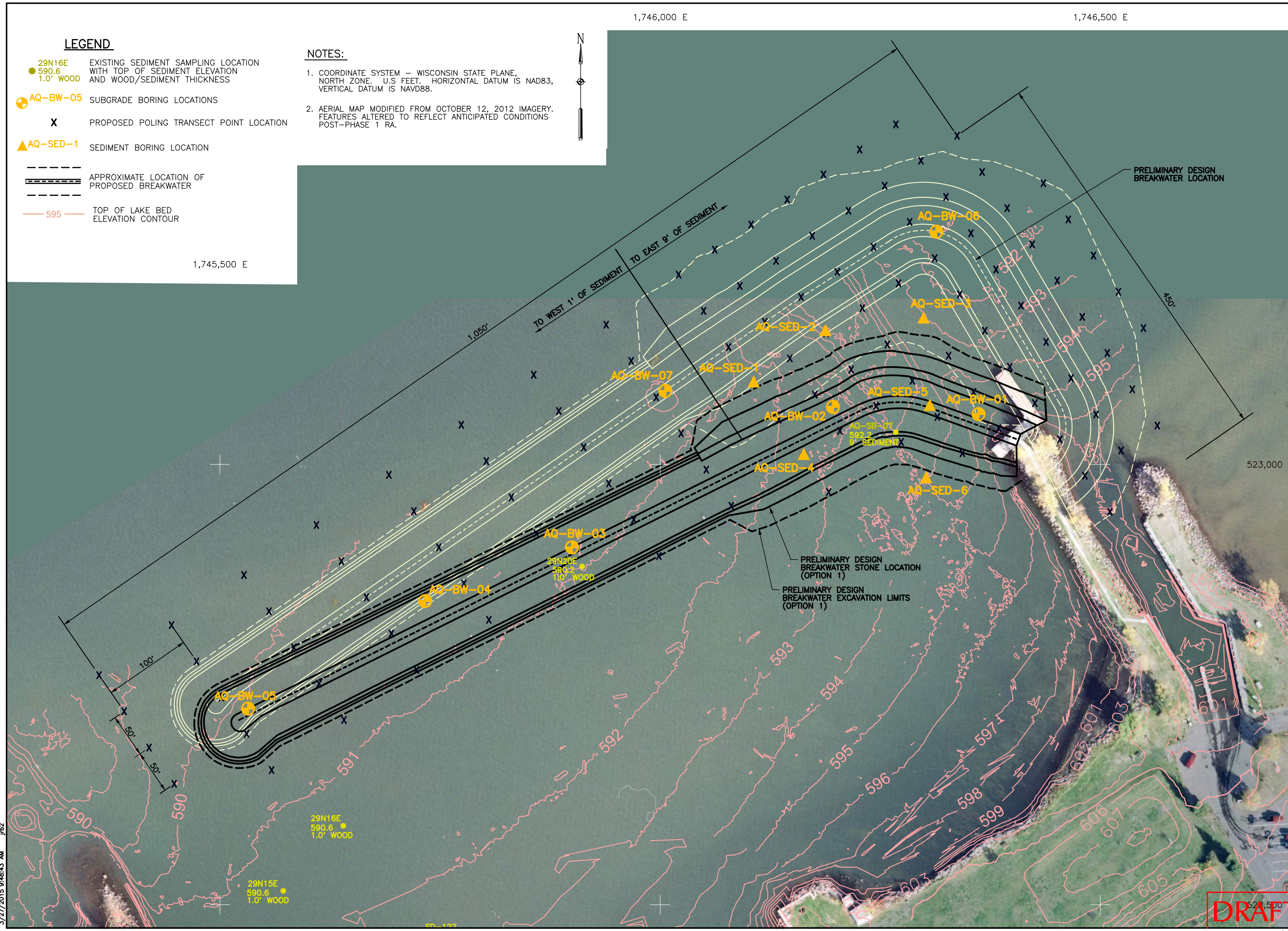
- 29N16E
590.6
1.0' WOOD EXISTING SEDIMENT SAMPLING LOCATION WITH TOP OF SEDIMENT ELEVATION AND WOOD/SEDIMENT THICKNESS
- ⊕ AQ-BW-05 SUBGRADE BORING LOCATIONS
- X** PROPOSED POLING TRANSECT POINT LOCATION
- ▲ AQ-SED-1 SEDIMENT BORING LOCATION
- APPROXIMATE LOCATION OF PROPOSED BREAKWATER
- 595 TOP OF LAKE BED ELEVATION CONTOUR

NOTES:

1. COORDINATE SYSTEM – WISCONSIN STATE PLANE, NORTH ZONE, U.S. FEET. HORIZONTAL DATUM IS NAD83, VERTICAL DATUM IS NAVD88.
2. AERIAL MAP MODIFIED FROM OCTOBER 12, 2012 IMAGERY. FEATURES ALTERED TO REFLECT ANTICIPATED CONDITIONS POST-PHASE 1 RA.



1,745,500 E



Foth | **Envirocon**
Joint Venture

Foth Infrastructure & Environment, LLC
2121 Innovation Court, Suite 300
P.O. Box 5126
Fare, WI 53115-5126
Phone: 920-497-2500 Fax: 920-497-8516

REUSE OF DOCUMENTS
THIS DOCUMENT HAS BEEN DEVELOPED FOR A SPECIFIC APPLICATION AND NOT FOR GENERAL USE. IT IS THE SOLE RESPONSIBILITY OF THE UNAUTHORIZED USER TO OBTAIN NECESSARY APPROVAL OF FOTH INFRASTRUCTURE AND ENVIRONMENT, LLC. UNAPPROVED USE IS THE SOLE RESPONSIBILITY OF THE UNAUTHORIZED USER.

**GEOTECHNICAL WORK PLAN
FOR
ASHLAND/NSP LAKEFRONT SITE
BREAKWATER**

NORTHERN STATES POWER COMPANY

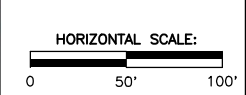
ASHLAND COUNTY WISCONSIN

REVISIONS		DATE		DESCRIPTION	
NO.	BY	DATE	DESCRIPTION	NO.	BY

RECORD DRAWING OF COMPLETED CONSTRUCTION BY: _____
RECORD DRAWINGS OF COMPLETED CONSTRUCTION CONFORMING TO CONTRACTOR AND/OR OWNERS RECORDS. BY: _____

DATE OF PREPARATION	
BY	DATE

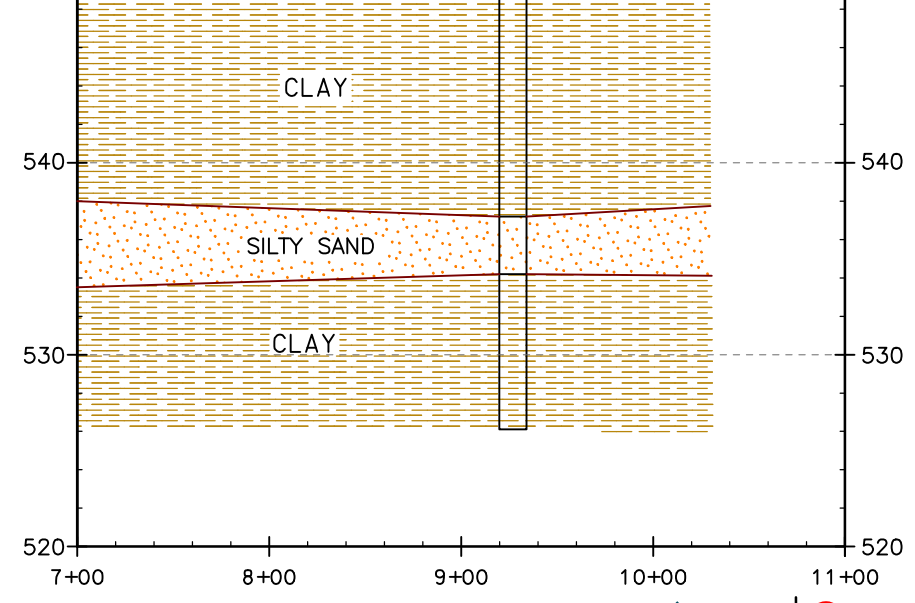
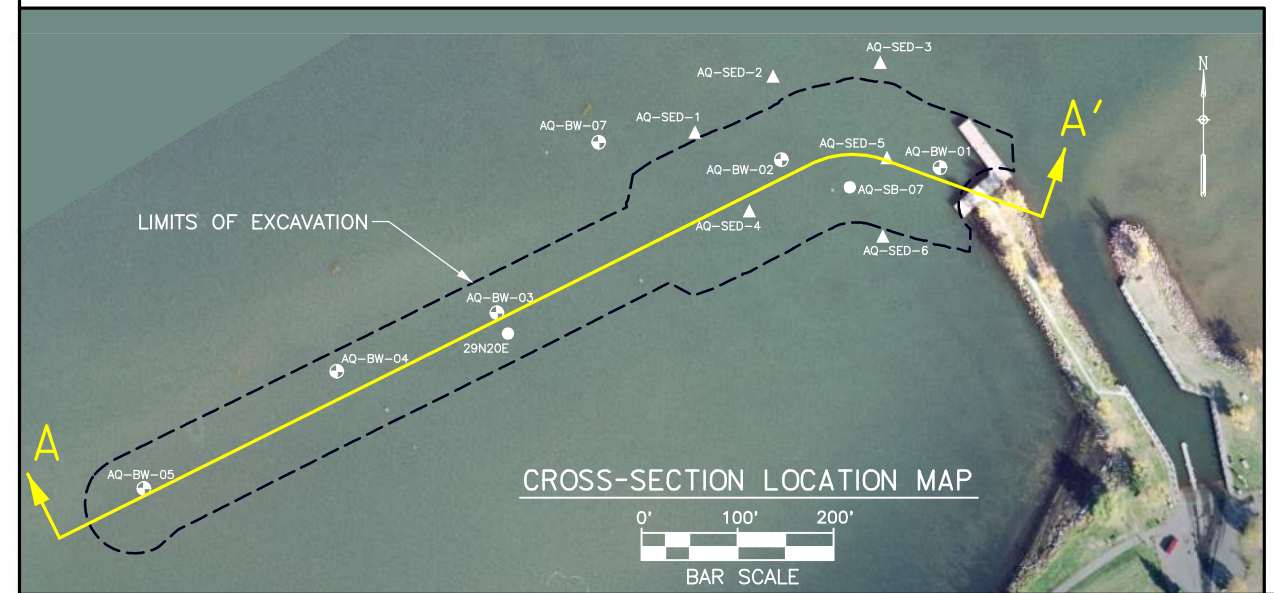
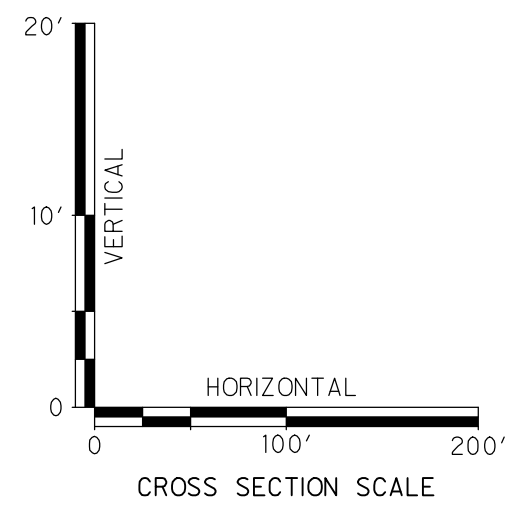
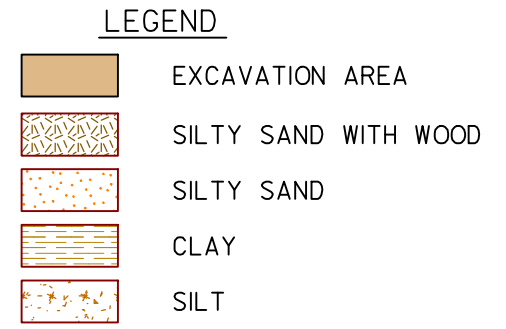
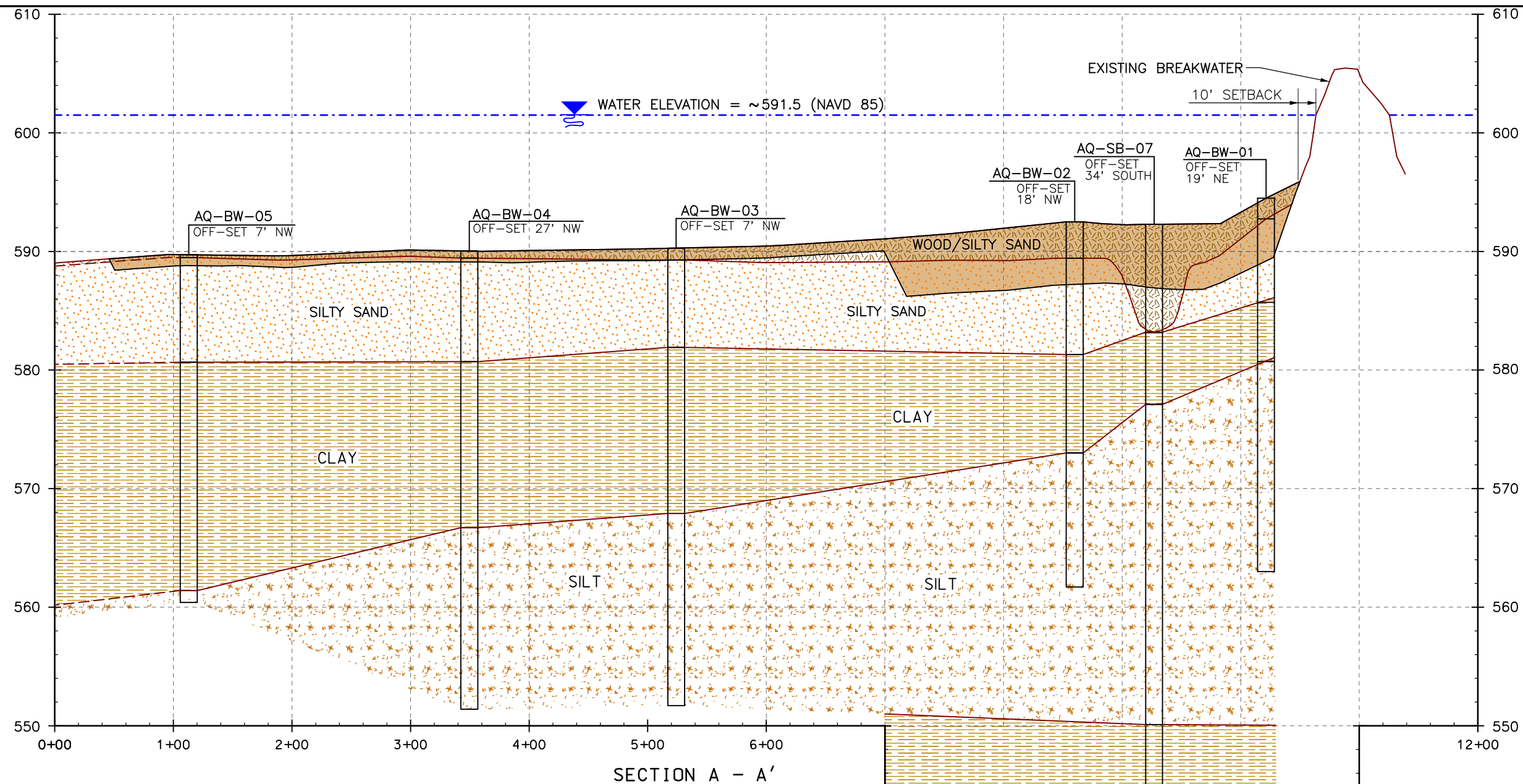
**BORING, CORING
AND POLING
GRID LOCATIONS
(REVISED)**



PROJECT ID: 15X001

X:\FOH\15\15X001-00\Local\GeoTech-Breakwater_Figures\15x001_Dwg-2-3_Breakwater_Sediment_boring_locations.dgn 3/27/2015 9:48:43 AM jfz

Attachment 2
Geological Cross Section A-A'



DRAFT

NORTHERN STATES POWER COMPANY

GEOLOGICAL CROSS SECTION A - A'
ASHLAND/NSP LAKEFRONT SITE

Date: MARCH, 2015	Revision Date:
Drawn By: JRB2	Checked By: KDA1
Project: 15X001	



SCALE: SEE BAR SCALE

X:\FOTH\IE\Xcel\15X001-00\cad\Breakwater\Geotechnical Report\Figures\Geologic Cross Section A-A.dgn
3/27/2015 8:13:34 AM jrb2

Attachment 3
Characterization Test Results

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Summary of Soil Classification Laboratory Test Results - Breakwater

**Ashland/NSP Lakefront Site
Ashland, Wisconsin**

ASTM No.		D6913	D2216	D4318	D7263	D854	D2435	D2435	D2435	D2434	D2487/D2488				
Soil Boring Number	Sample Interval	Sample ¹ Depth (ft)	Grain Size Analysis		Sampled Water Content (%)	Atterberg Limits			Dry Density (pcf)	Bulk Density (pcf)	Void Ratio (e _v)	Compression Index (Cc)	Recompression Index (Cr)	Permeability K @ 20°C (cm/sec)	U.S.C.S.
			%Fines <#200	%Clay <.005		Liquid Limit	Plastic Limit	Plasticity Index							
AQ-BW-01	A	12.2 - 14.2	7.9		24.1										SP
AQ-BW-01	A	14.7 - 16.7	38.0		22.6										SM/SC
AQ-BW-01	A	18.3 - 20.3			25.6	34.0	13.0	21.0	88.0	110.5					CL
AQ-BW-01	B	18.3 - 20.3			23.6	34.0	13.0	21.0							CL
AQ-BW-01	C	24.7 - 26.7			22.3										
AQ-BW-01	C	29.7 - 31.7			19.6			NP	104.0	124.4					
AQ-BW-01	D	34.7 - 36.7	98.2		22.8										ML/CL
AQ-BW-02	B	11.7 - 13.7	5.4		25.1										SP-SM
AQ-BW-02	A-D	16.7-18.7	5.8		21.3				107.3	130.2			5.0E-05		SP-SM/SP
AQ-BW-02	A	19.2 - 21.2	4.1		21.9										SP
AQ-BW-02	C	19.2 - 21.2			17.3	29.0	12	17							CL
AQ-BW-02	D	19.2 - 21.2			18.3										
AQ-BW-02	A	28 - 30			21			NP							
AQ-BW-02	B	33 - 34.5	61.3		19.2										ML/CL
AQ-BW-02	A	38 - 40	97.0		22.2										ML/CL
AQ-BW-02	C	38 - 40			22.4			NP	109.6	134.2					
AQ-BW-03	C	16.1 - 18.1	21.9		22.4						2.628				SM/SC
AQ-BW-03	C	18.6 - 20.6			17.3	32.0	13	19	110.3	129.4					CL
AQ-BW-03	A-D	23-25			17.8				111.3	131.1		0.509	0.18	0.02	CH/CL
AQ-BW-03	A	33 - 35			19.1	34.0	12	22			2.699				CL
AQ-BW-03	B	38 - 40	97.5		22.8										ML/CL
AQ-BW-03	D	43 - 45			24.1			NP							
AQ-BW-03	B	48 - 50	94.7		23.7										ML/CL
AQ-BW-03	C	48 - 50			25.1										
AQ-BW-04	B	14.3 - 16.3	10.0		22.9										SP-SM
AQ-BW-04	B	16.8 - 18.8	1.2		21.1										SP
AQ-BW-04	B	21.8 - 23.8			23.5	35.0	14.0	21.0	104.2	128.7					CL
AQ-BW-04	A	29.3 - 31.3			20.5	24.0	11.0	13.0	104.4	125.8					CL
AQ-BW-04	B	34.3 - 36.3			18.8	31.0	13.0	18.0							CL
AQ-BW-04	C	34.3 - 36.3	68.7		21.4										ML/CL
AQ-BW-04	B	39.3 - 41.3			25.8			NP							

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Summary of Soil Classification Laboratory Test Results - Breakwater

Ashland/NSP Lakefront Site Ashland, Wisconsin

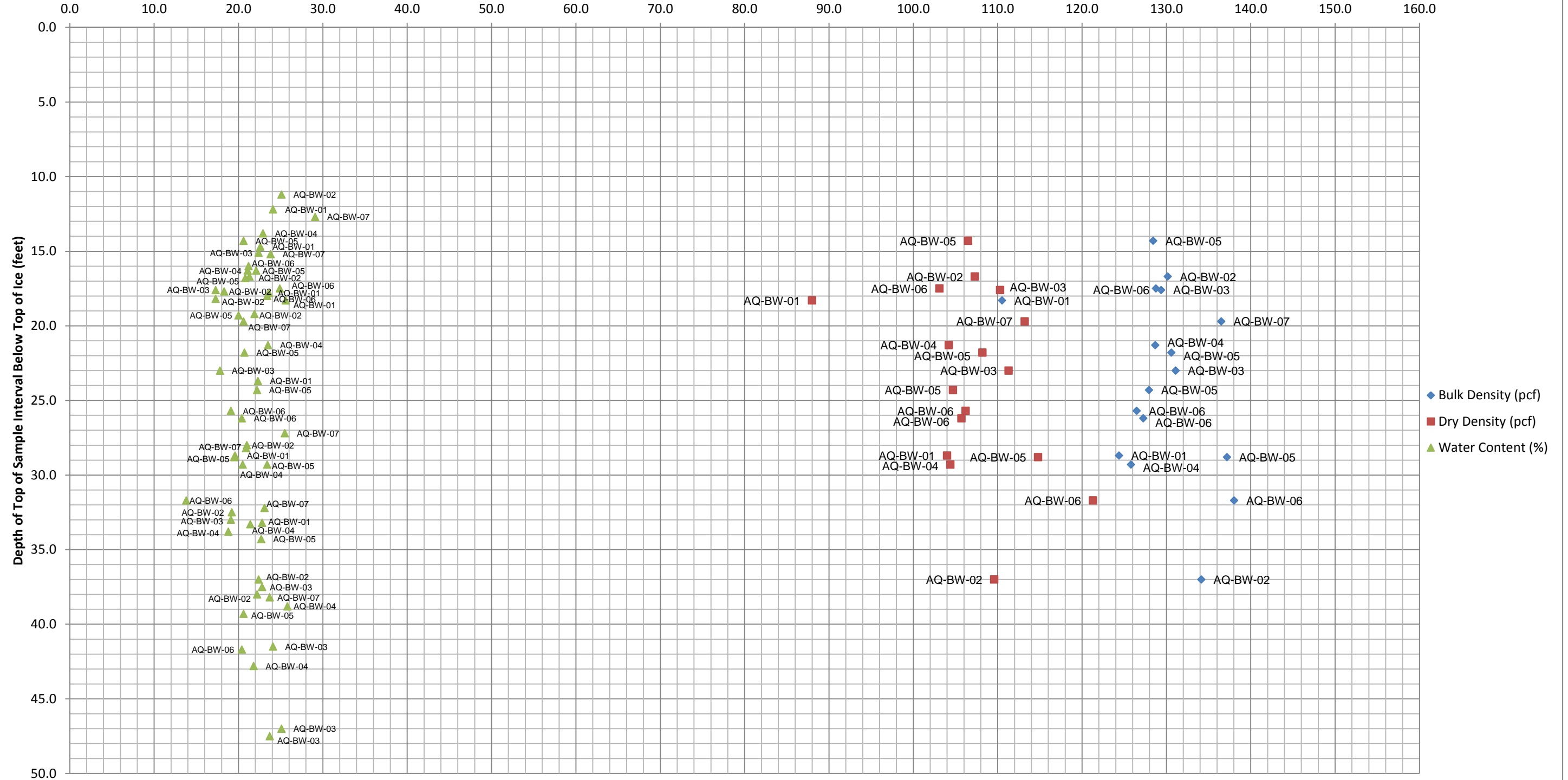
ASTM No.		D6913	D2216	D4318	D7263	D854	D2435	D2435	D2435	D2434	D2487/D2488				
Soil Boring Number	Sample Interval	Sample ¹ Depth (ft)	Grain Size Analysis		Sampled Water Content (%)	Atterberg Limits			Dry Density (pcf)	Bulk Density (pcf)	Void Ratio (e _v)	Compression Index (Cc)	Recompression Index (Cr)	Permeability K @ 20°C (cm/sec)	U.S.C.S.
			%Fines <#200	%Clay <.005		Liquid Limit	Plastic Limit	Plasticity Index							
AQ-BW-04	D	44.3 - 46.3			21.8										
AQ-BW-05	A-D	14.3 - 16.8	38.3		20.6				106.5	128.4				2.8E-04	SM/SC
AQ-BW-05	A	16.8 - 18.8	14.6		20.8										SM/SC
AQ-BW-05	B	16.8 - 18.8	16.1		22.1						2.668				SM/SC
AQ-BW-05	A	19.3 - 21.3	5.4		20.0										SP-SM
AQ-BW-05	A	21.8 - 23.8			20.7	32.0	13.0	19.0	108.2	130.6					CL
AQ-BW-05	A-D	24.3 - 26.3			22.2				104.7	127.9		0.634	0.24	0.03	
AQ-BW-05	A	29.3 - 31.3			23.4										
AQ-BW-05	B	29.3 - 31.3			19.5	27.0	12.0	15.0	114.8	137.2	2.730				CL
AQ-BW-05	A	34.3 - 36.3			22.7	26.0	11.0	15.0							CL
AQ-BW-05	A	39.3 - 41.3			20.6			NP							
AQ-BW-06	B	16.5 - 18.5	8.2		21.2										SP-SM
AQ-BW-06	C	19 - 21			23.4										
AQ-BW-06	D	19 - 21			24.9	38.0	13.0	25.0	103.1	128.8					CL
AQ-BW-06	C	27.2 - 29.2			20.4	27.0	12.0	15.0	105.7	127.3					CL
AQ-BW-06	D	27.2 - 29.2	58.6		19.1				106.2	126.5					ML/CL
AQ-BW-06	B	32.2 - 34.2			13.8	23.0	17.0	6.0	121.3	138.0					CL-ML
AQ-BW-06	B	42.2 - 44.2	95.7		20.4										ML/CL
AQ-BW-07	B	13.2 - 15.2	3.0		29.1										SP
AQ-BW-07	B	15.7 - 17.7	20.3		23.8						2.648				SM/SC
AQ-BW-07	C	20.7 - 22.7			20.6	33.0	13.0	20.0	113.2	136.5	2.710				CL
AQ-BW-07	A	28.2 - 30.2			20.9										
AQ-BW-07	C	28.2 - 30.2			25.5	24.0	13.0	21.0			2.725				CL
AQ-BW-07	C	33.2 - 35.2	88.5		23.1										ML/CL
AQ-BW-07	A	38.2 - 40.2			23.7			NP							

Laboratory results from Coleman Engineering Company and Soil Engineering Testing, Inc.

1. Depth below top of ice.

Prepared by: TMK1
Checked by: JBH1

Percent (%) or Density (pcf)



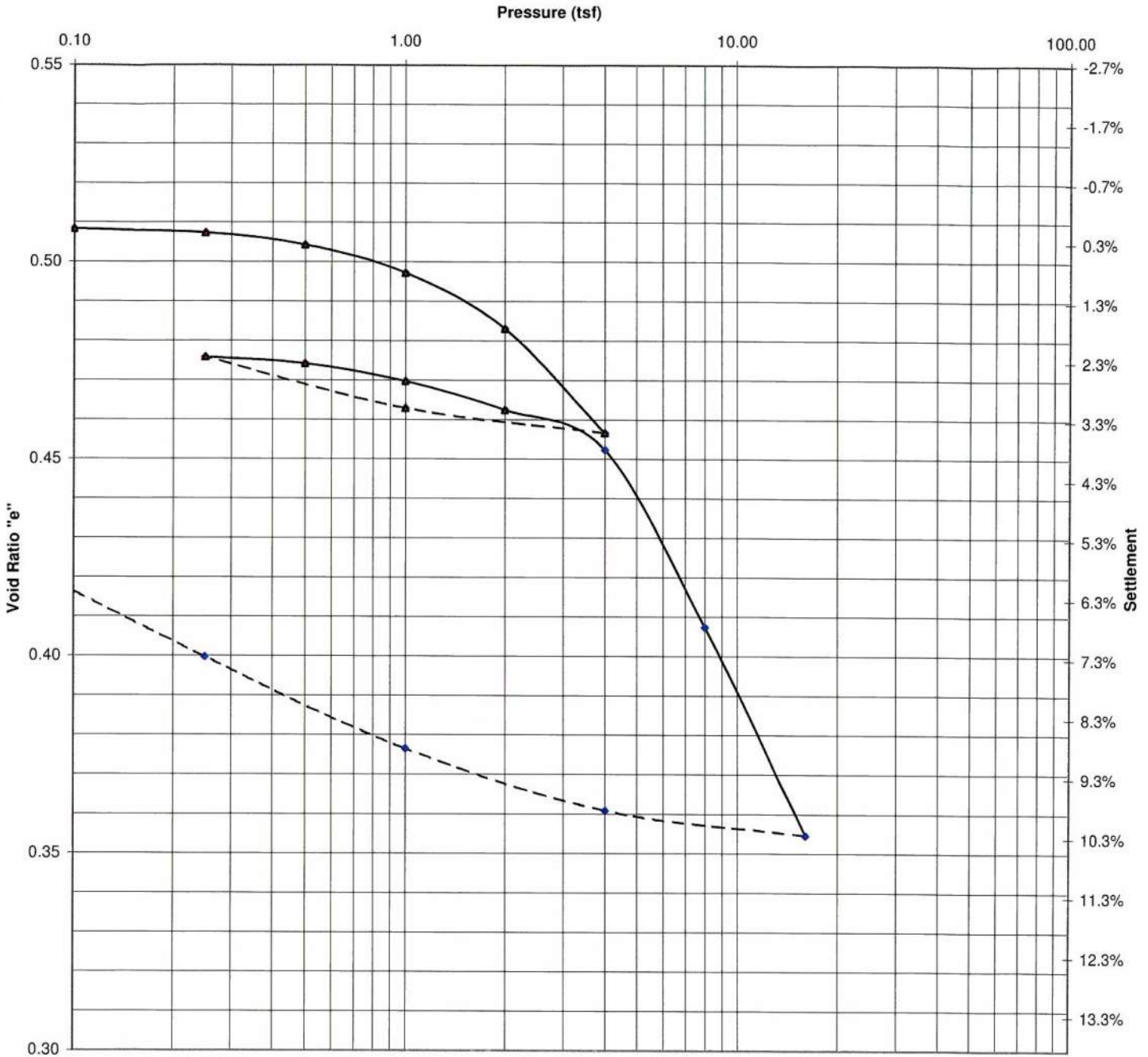
Density and Moisture Profile - Ashland Breakwater

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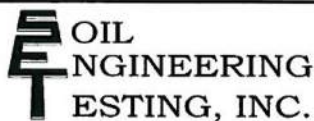
Consolidation Test Results

Void Ratio and % Settlement vs. Log of Pressure



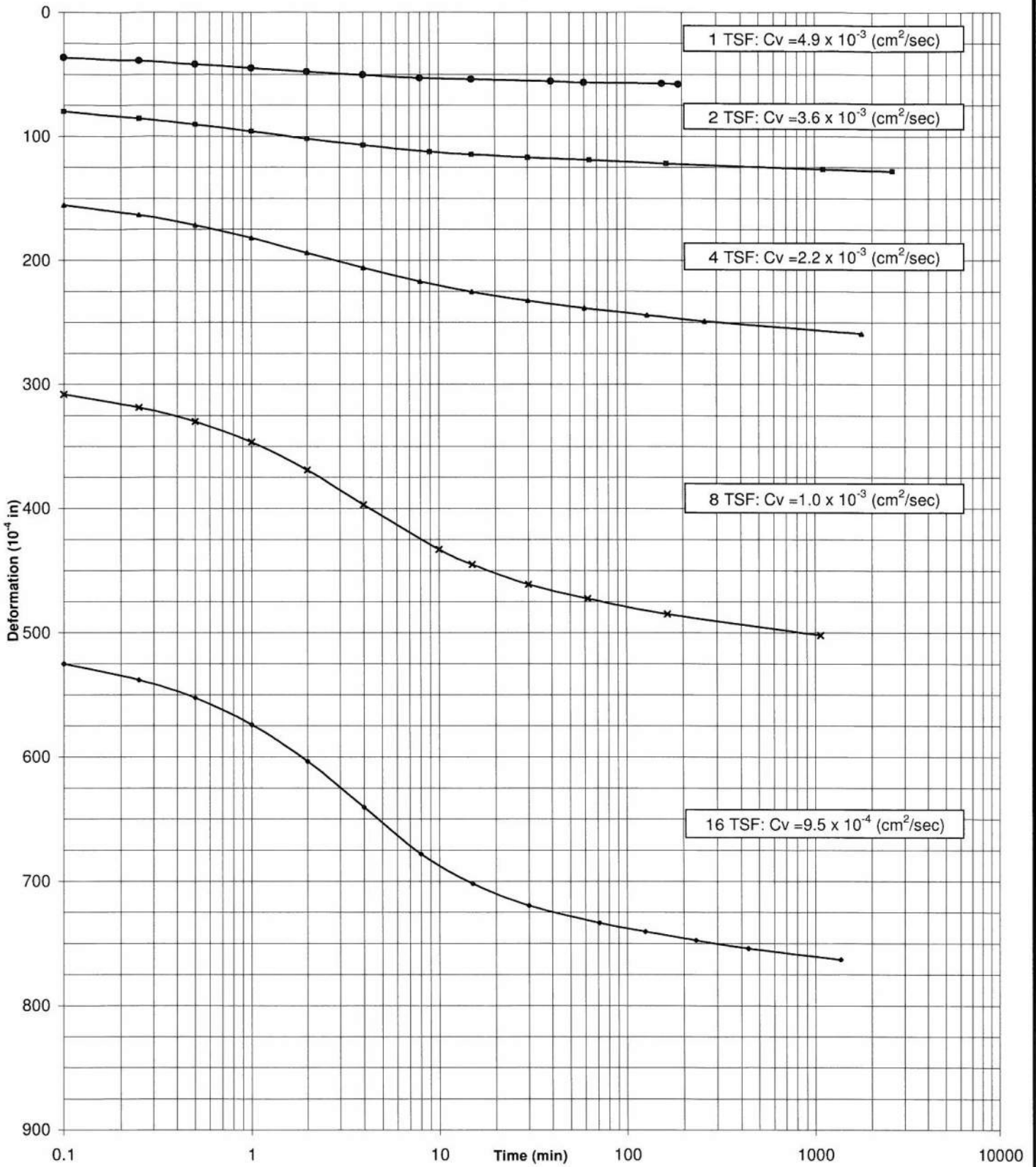
Project: Ashland/NSP Lakefront Site - 15X001						Date: 3/20/15	
Sample #: ST-5		Boring #: AQ-BW-3		Depth ft: 23-25		Job #: 9783	
Soil Type: Sandy Fat Clay w/a little gravel (CH/CL)							
Initial W/C (%): 17.8		Dry Density (pcf): 111.3		LL:	PL:	PI:	Gs: 2.69 (Assumed)
Organic Content (%):		Initial Height (in.): 0.746		Diameter (in.): 2.506		e ₀ = 0.509	
Preconsolidation Pressure (Pc): 2.9 tsf		Compression Index (Cc): 0.18		Recompression Index (Cr): 0.02			
Remarks: Testing performed in general accordance with ASTM:D2435							

2401 W 66th Street



Richfield, Minnesota 55423-2031

Consolidation Log of Time Curves



Project: Ashland/NSP Lakefront Site - 15X001

Date: 3/20/15

Sample #: ST-5

Boring #: AQ-BW-3

Depth ft: 23-25

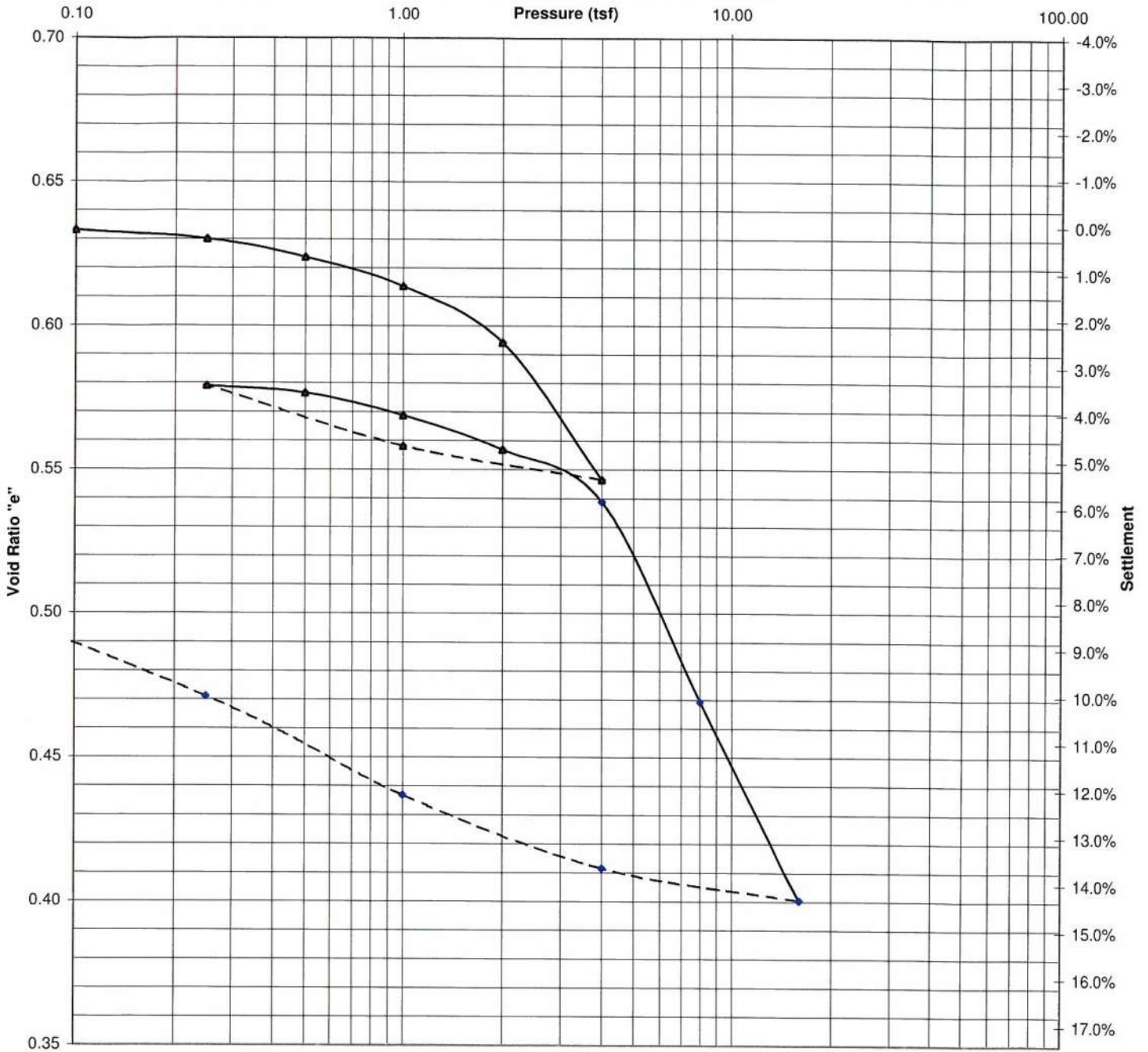
Job #: 9783

2401 W 66th Street



Richfield, Minnesota 55423-2031

Void Ratio and % Settlement vs. Log of Pressure



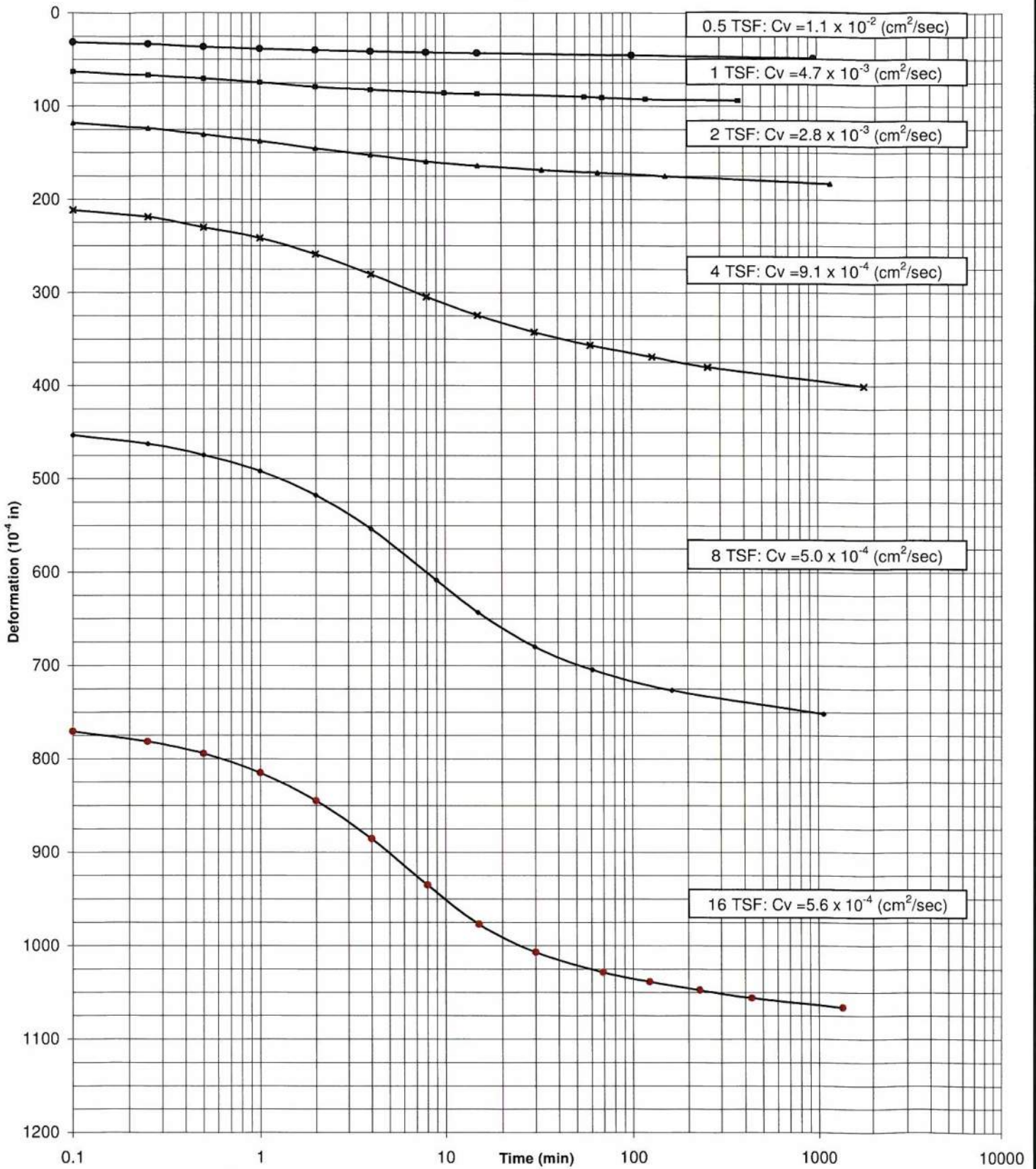
Project: Ashland/NSP Lakefront Site - 15X001						Date: 3/20/15	
Sample #: ST-2		Boring #: AQ-BW-5		Depth ft: 24.3-26.3		Job #: 9783	
Soil Type: Fat Clay w/sand (CH)							
Initial W/C (%): 22.2		Dry Density (pcf): 104.7		LL: _____ PL: _____ PI: _____		Gs: 2.74 (Assumed)	
Organic Content (%): _____		Initial Height (in.): 0.745		Diameter (in.): 2.503		e ₀ = 0.634	
Preconsolidation Pressure (Pc): 2.4 tsf		Compression Index (Cc): 0.24		Recompression Index (Cr): 0.03			
Remarks: Testing performed in general accordance with ASTM:D2435							

2401 W 66th Street



Richfield, Minnesota 55423-2031

Consolidation Log of Time Curves



Project: Ashland/NSP Lakefront Site - 15X001

Date: 3/20/15

Sample #: ST-2

Boring #: AQ-BW-5

Depth ft: 24.3-26.3

Job #: 9783

2401 W 66th Street



Richfield, Minnesota 55423-2031

Attachment 4
Strength Results

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Summary of Strength Laboratory Test Results - Breakwater

Ashland/NSP Lakefront Site Ashland, Wisconsin

ASTM No.		D4767	D4767	D2850	D2850		
Soil Boring Number	Sample ¹ Depth (ft)	CU Angle of Friction ϕ' (degrees)	CU Shear Strength c' (tsf)	UU Angle of Friction ϕ_u (degrees)	UU Shear Strength c_u (tsf)	UU Shear Strength (Field Vane Shear) (tsf)	
AQ-BW-01	16.7					1.0	
AQ-BW-02	22.7					0.6	
AQ-BW-02	23 - 24.6			2.1	0.32		
AQ-BW-03	21.7					> 0.90	*
AQ-BW-03	22.5					1.50	
AQ-BW-03	23 - 25	28.9	0.14	1.6	0.50		
AQ-BW-04	24.3 - 26.3	24.4	0.24	0	0.67		
AQ-BW-06	22.1 - 24.1			0	0.73	> 1.0	*
AQ-BW-07	22.5					> 0.5	*
AQ-BW-07	23.2 - 25.2			8.1	0.70		

QU = Unconfined Compression Test yielding unconfined shear strength = 50% of the compressive strength

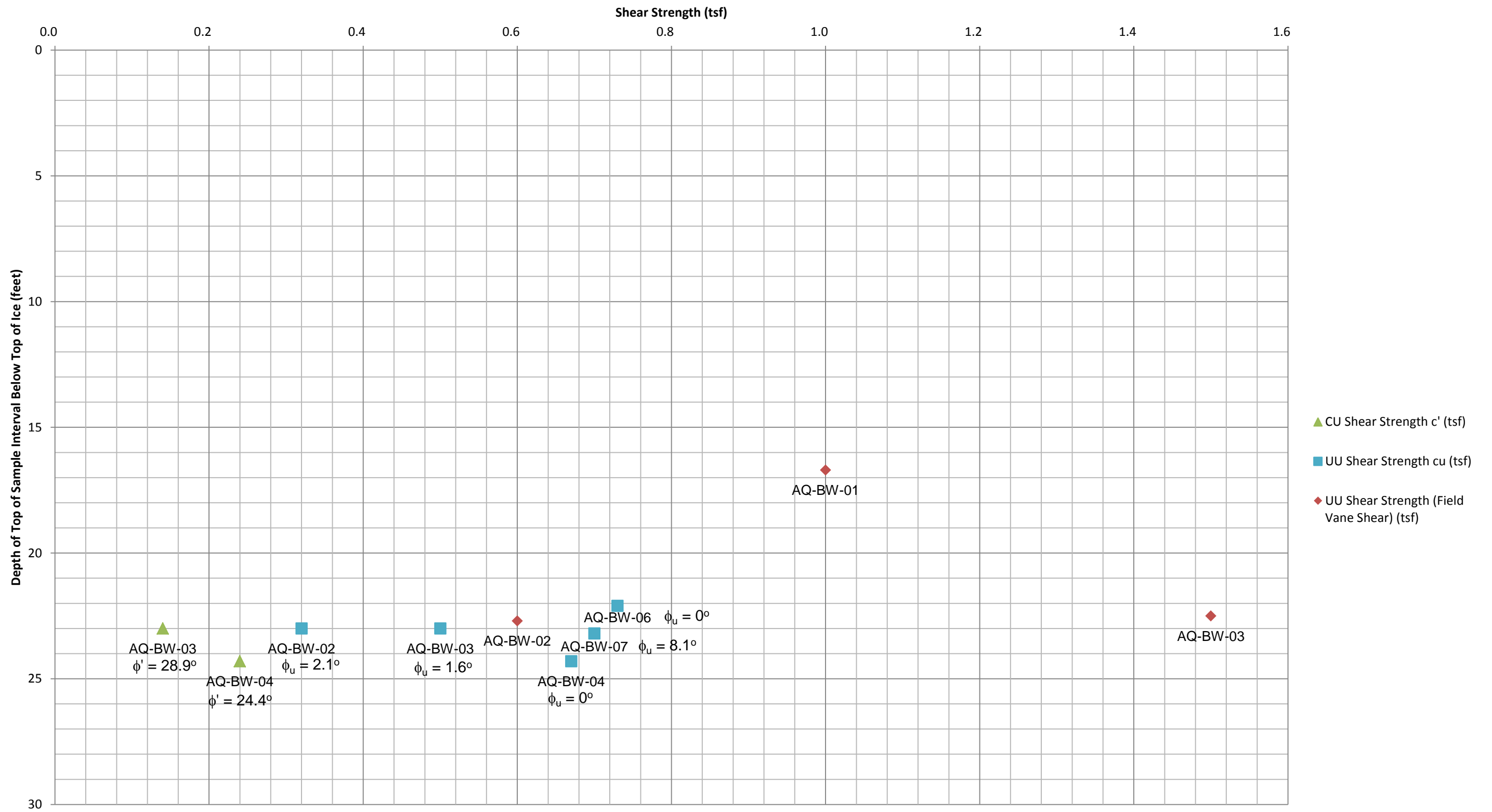
UU = Unconsolidated/Undrained Triaxial Compression Test yielding shear strength = 50% of the compressive strength

* Apparatus reached maximum without failing.

1. Depth below top of ice.

Prepared by: TMK1

Checked by: JBH1



Shear Strength Profile - Ashland Breakwater

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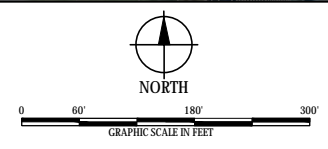


Attachment 5
Current Breakwater Design Figures



NOTES:
 1. COORDINATE SYSTEM- WISCONSIN STATE PLANE, NORTH ZONE, U.S. FEET. HORIZONTAL DATUM IS NAD83, VERTICAL DATUM IS NAVD88.
 2. NAVD88 +601.0 = 0.0 LOW WATER DATUM (LWD).

PRE-FINAL DESIGN



REV	T.I.	DESCRIPTION	JLH	CDA	MJC	03/24/15
REVISIONS						
(A)	PRELIMINARY	(C) FOR APPROVAL	(E) CONTRACT DOCUMENT	(G) AS BUILT		
(B)	FOR REVIEW	(D) FOR INFORMATION	(F) FOR CONSTRUCTION	(H) CANCELLED		

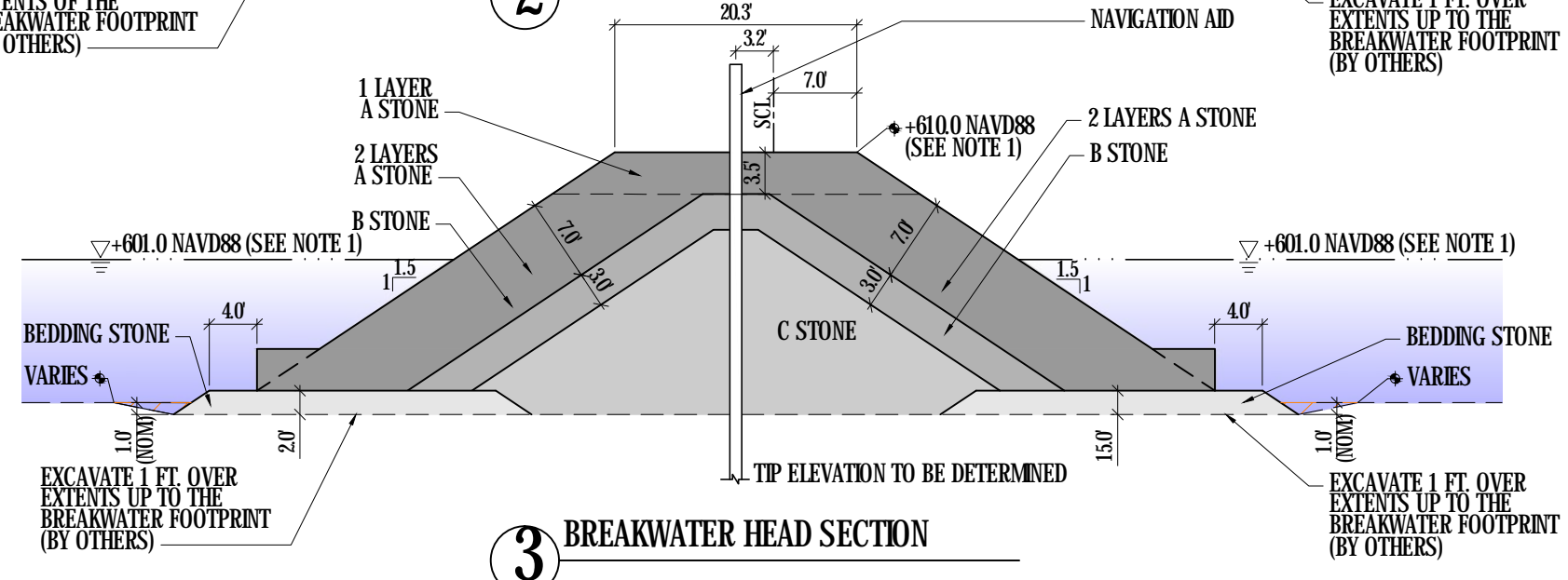
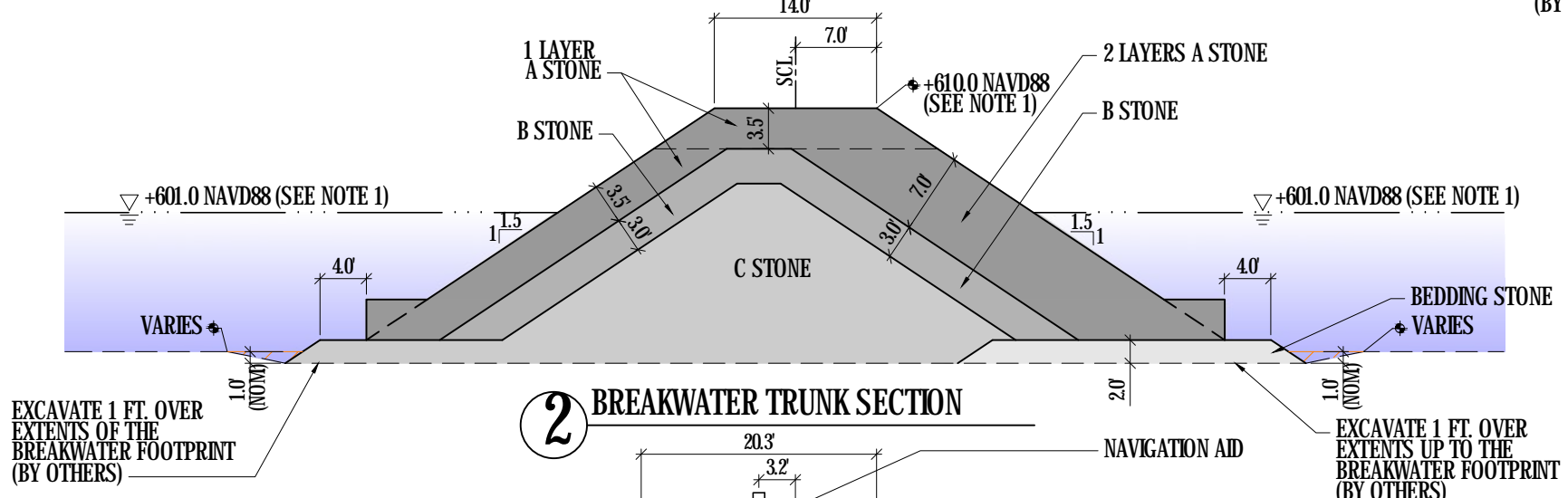
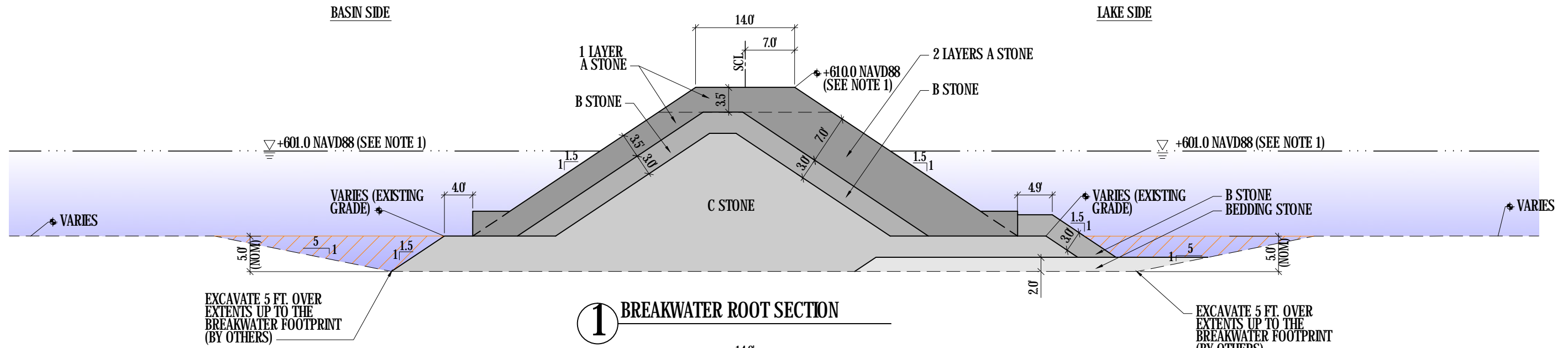
DRAFT

Baird
 W.F. Baird & Associates Ltd.

ASHLAND BREAKWATER

FIGURE A
 PLAN VIEW, BEDDING MATERIAL AREA

DRAWING NUMBER: 12361 - PF - 010 REV: A DATE: 03/24/15



NOTES:
 1. NAVD88 +601.0 = 0.0 LOW WATER DATUM (LWD).

PRE-FINAL DESIGN



REV	T.I.	DESCRIPTION	JLH	CDA	MJC	03/24/15
A	A	PRE-FINAL DESIGN				
REVISIONS						
(1) AS BUILT	(A) PRELIMINARY	(C) FOR APPROVAL	(E) CONTRACT DOCUMENT	(G) AS BUILT	(I) FOR CONSTRUCTION	(K) CANCELLED
(2) FOR REVIEW	(B) FOR REVIEW	(D) FOR INFORMATION	(F) FOR CONSTRUCTION	(H) FOR CONSTRUCTION	(J) FOR CONSTRUCTION	(L) CANCELLED

DRAFT

Baird
 W.F. Baird & Associates Ltd.

ASHLAND BREAKWATER	
FIGURE B CROSS SECTION, BEDDING MATERIAL AREA	
DRAWING NUMBER	12361 - PF - 020
REV	A
DATE	03/24/15