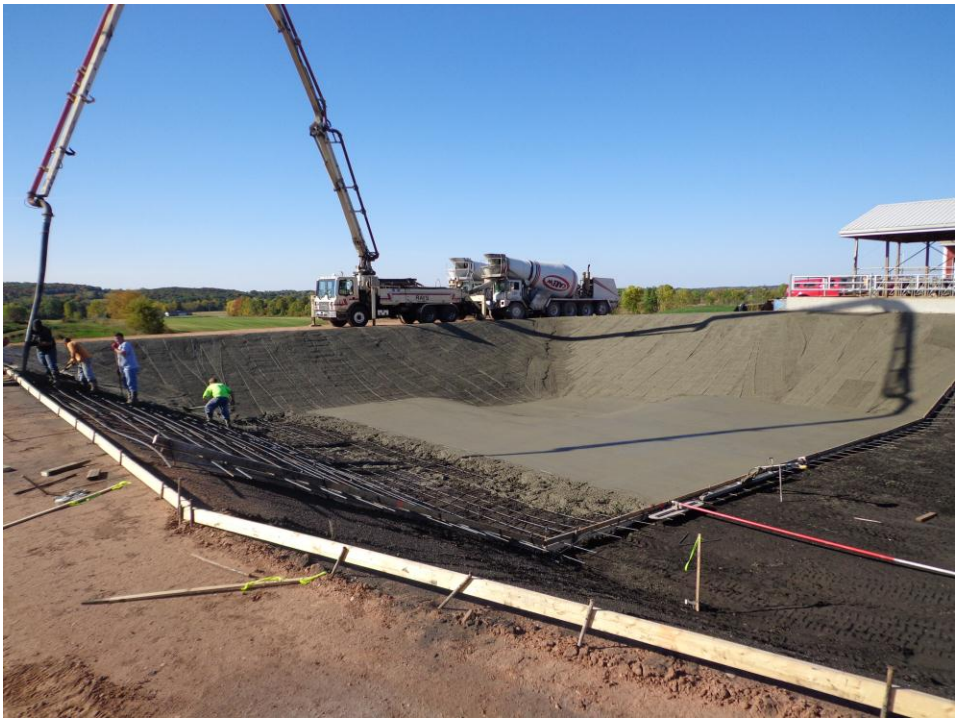CATERPILLAR 610